


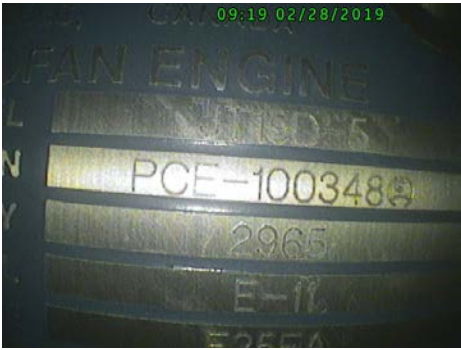
 StandardAero	StandardAero Detailed Work Instruction FAA Certified Repair Station #: I6GR874Y; EASA # 145.5607 - Kennesaw, GA		Date: February 26, 2019	
			Order/Task: 1329/6	
	Customer Number: E52535	Customer P/O Number : 134-5	Work Order No: 39-00436	
	Component Serial Number: See Below	Description: Engine Assembly, Complete		Qty:
Manufacturer: Pratt & Whitney Canada	Engine Type: JT15D-5	Reason for removal: Not Reported		
Time Since New (TSN): See Below	Cycles Since New (CSN): See Below	Time Since Overhaul (TSO): See Below	Cycles Since Overhaul (CSO): See Below	
Purchase Order Instructions: Travel to Aircraft Parts Store in Jacksonville, FL. Complete pre-buy borescope evaluation.				
Work Performed: Completed Pre-Buy borescope. General external visual inspection revealed the engines in good condition with no visible damage or leaks noted. The results of the borescope are as follows (ref. pictures on the following pages): <u>PCE-1A0356 .TSN: 6761.4. CSN: 5895 .TSO: 1490.1. CSO: 1447</u> #4 Bearing Housing - Normal condition, no items. 2nd Stage Low Pressure Turbine Blades - Normal condition, no items. 1st Stage Low Pressure Turbine Blades - Normal condition, no items. High Pressure Turbine Blades - Normal condition, no items. HT Stator and S.E.D. - Normal condition, no items. Combustion Liner - Normal Condition, No items. Low Compressor (FAN) - Normal condition, no items. Low Compressor (Booster) - Normal condition, no items. High Compressor (Impeller) - Normal condition, no items. <u>PCE-100348 TSN: 4762.4, CSN: 3864 , TSO: 1463 , CSO: 1439</u> #4 Bearing Housing - Normal condition, no items. 2nd Stage Low Pressure Turbine Blades - Normal condition, no items. 1st Stage Low Pressure Turbine Blades - Normal condition, no items. High Pressure Turbine Blades - Normal condition, no items. HT Stator and S.E.D. - Normal condition, no items. Combustion Liner - Normal Condition, No items. Low Compressor (FAN) - Normal condition, no items. Low Compressor (Booster) - Normal condition, no items. High Compressor (Impeller) - Normal condition, no items.				
All work accomplished in accordance with the Pratt & Whitney Canada JT15D-5 and JT15D-5RMaintenance Manual (Part No. 3033442) Revision No. 43, Dated Oct 22/2018 Pertinent details of this repair are on file at this repair station under work order: 39-00436				
Certifies that the work performed was carried out in accordance with the FAA airworthiness regulations and approved manufacturer's technical data.				
Completed By: 		Signature: 		Date: 2-28-2019

USA001R3

 StandardAero		StandardAero Detailed Work Instruction Supplemental Form		
Customer: Turbine Options	Customer No. 52535	Work Order No. 39-00436	Order/Task: 1329/6	Date: 2/26/19
ENGINE SERIAL NUMBER: PCE-100348				



Engine Data Plate.



Low Compressor (FAN



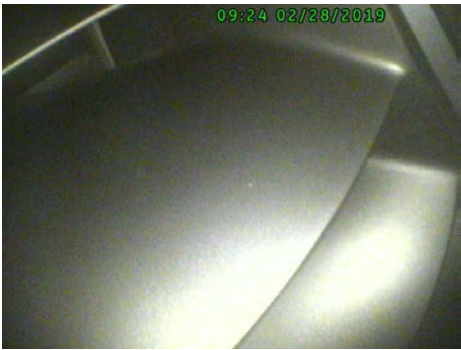
Low Compressor (FAN



Low Compressor (Fan)



Low Compressor (Fan)



Low Compressor (Fan)





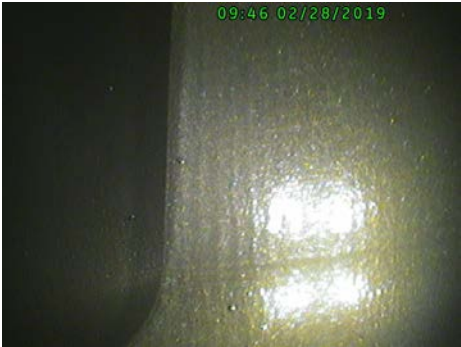
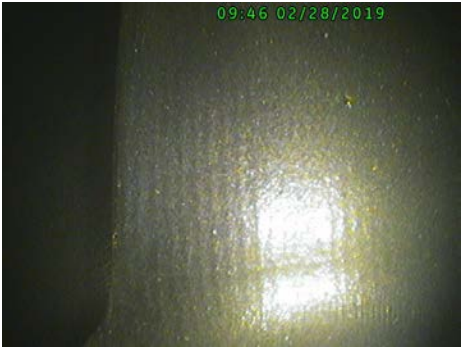






Low Compressor (Booster)


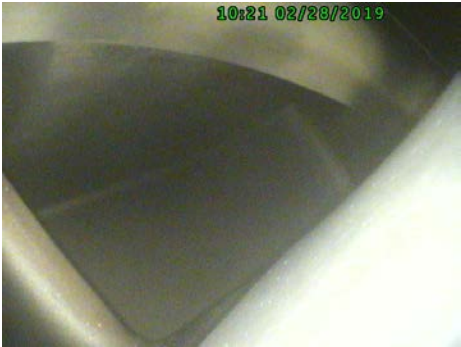

















Low Compressor (Booster)




Low Compressor (Booster)

 StandardAero		StandardAero Detailed Work Instruction Supplemental Form		
Customer: Turbine Options	Customer No. 52535	Work Order No. 39-00436	Order/Task: 1329/6	Date: 2/26/19
ENGINE SERIAL NUMBER: PCE-100348				
<div>    </div> <div> High Compressor (Impeller) High Compressor (Impeller) High Compressor (Impeller) </div> <div>    </div> <div> High Compressor (Impeller) High Compressor (Impeller) High Compressor (Impeller) </div> <div>    </div> <div> H.T. Blades (LE) H.T. Blades (LE) H.T. Blades (LE) </div>				

 StandardAero		StandardAero Detailed Work Instruction Supplemental Form		
Customer: Turbine Options	Customer No. 52535	Work Order No. 39-00436	Order/Task: 1329/6	Date: 2/26/19
ENGINE SERIAL NUMBER: PCE-100348				
<div><p>10:21 02/28/2019</p><p>S.E.D. and H.T. Stator</p></div> <div><p>10:21 02/28/2019</p><p>S.E.D. and H.T. Stator</p></div> <div><p>10:23 02/28/2019</p><p>S.E.D. and H.T. Stator</p></div> <div><p>10:22 02/28/2019</p><p>S.E.D. and H.T. Stator</p></div> <div><p>10:07 02/28/2019</p><p>Combustion Chamber Liner</p></div> <div><p>10:09 02/28/2019</p><p>Combustion Chamber Liner</p></div> <div><p>10:09 02/28/2019</p><p>Combustion Chamber Liner</p></div> <div><p>10:31 02/28/2019</p><p>H.T. Blades (TE)</p></div> <div><p>10:32 02/28/2019</p><p>H.T. Blades (TE)</p></div>				

 StandardAero		StandardAero Detailed Work Instruction Supplemental Form		
Customer: Turbine Options	Customer No. 52535	Work Order No. 39-00436	Order/Task: 1329/6	Date: 2/26/19
ENGINE SERIAL NUMBER: PCE-100348				
<div> <div>  <p>10:33 02/28/2019</p> </div> <div> <p>H.T. Blades (TE)</p> </div> </div> <div> <div>  <p>10:51 02/28/2019</p> </div> <div> <p>1st Stage Low Turbine Blades</p> </div> </div> <div> <div>  <p>10:51 02/28/2019</p> </div> <div> <p>1st Stage Low Turbine Blades</p> </div> </div> <div> <div>  <p>10:53 02/28/2019</p> </div> <div> <p>2nd Stage Low Turbine Blades</p> </div> </div> <div> <div>  <p>10:53 02/28/2019</p> </div> <div> <p>2nd Stage Low Turbine Blades</p> </div> </div> <div> <div>  <p>10:56 02/28/2019</p> </div> <div> <p>Emergency Fuel Disconnect</p> </div> </div> <div> <div>  <p>10:56 02/28/2019</p> </div> <div> <p>#4 Bearing Housing</p> </div> </div>				

 StandardAero		StandardAero Detailed Work Instruction Supplemental Form		
Customer: Turbine Options	Customer No. 52535	Work Order No. 39-00436	Order/Task: 1329/6	Date: 2/26/19
ENGINE SERIAL NUMBER: PCE-JA0356				



Engine Data Plate



Low Compressor (FAN)



Low Compressor (FAN)



Low Compressor (Fan)



Low Compressor (Fan)



Low Compressor (Fan)













Low Compressor (Booster)





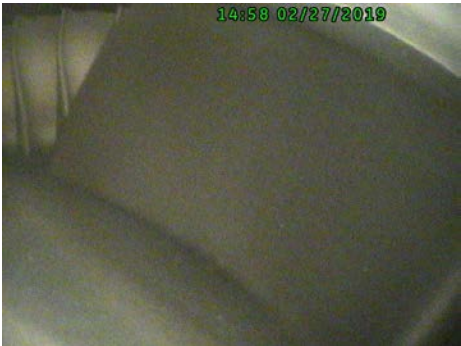

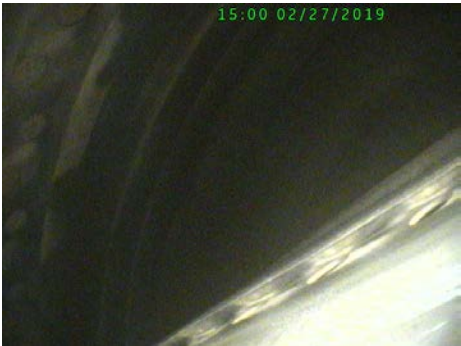






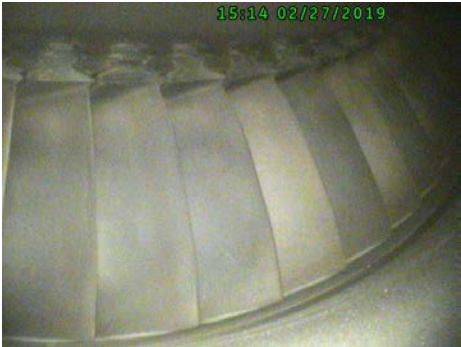


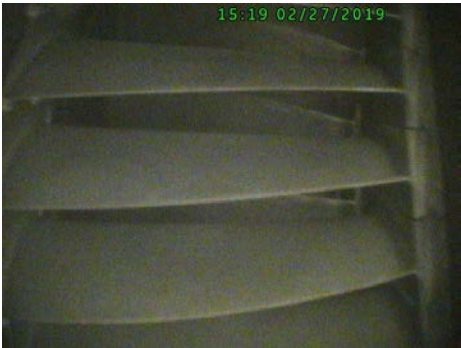





Low Compressor (Booster)



Low Compressor (Booster)

 StandardAero		StandardAero Detailed Work Instruction Supplemental Form		
Customer: Turbine Options	Customer No. 52535	Work Order No. 39-00436	Order/Task: 1329/6	Date: 2/26/19
ENGINE SERIAL NUMBER: PCE-JA0356				
  				
High Compressor (Impeller)	High Compressor (Impeller)	High Compressor (Impeller)	High Compressor (Impeller)	High Compressor (Impeller)
  				
High Compressor (Impeller)	High Compressor (Impeller)	High Compressor (Impeller)	High Compressor (Impeller)	High Compressor (Impeller)
  				
H.T. Blades (LE)	H.T. Blades (LE)	H.T. Blades (LE)	H.T. Blades (LE)	H.T. Blades (LE)

 StandardAero		StandardAero Detailed Work Instruction Supplemental Form												
Customer: Turbine Options	Customer No. 52535	Work Order No. 39-00436	Order/Task: 1329/6	Date: 2/26/19										
ENGINE SERIAL NUMBER: PCE-JA0356														
 S.E.D. and H.T. Stator					 S.E.D. and H.T. Stator					 S.E.D. and H.T. Stator				
 S.E.D. and H.T. Stator					 Combustion Chamber Liner					 Combustion Chamber Liner				
 Combustion Chamber Liner					 Combustion Chamber Liner					 H.T. Blades (TE)				

 StandardAero		StandardAero Detailed Work Instruction Supplemental Form		
Customer: Turbine Options	Customer No. 52535	Work Order No. 39-00436	Order/Task: 1329/6	Date: 2/26/19
ENGINE SERIAL NUMBER: PCE-JA0356				
<div>    </div> <div> <p>H.T. Blades (TE)</p> <p>1st Stage Low Turbine Blades</p> <p>1st Stage Low Turbine Blades</p> </div> <div>    </div> <div> <p>2nd Stage Low Turbine Blades</p> <p>2nd Stage Low Turbine Blades</p> <p>Emergency Fuel Disconnect</p> </div> <div>    </div> <div> <p>Emergency Fuel Disconnect</p> <p>#4 Bearing Housing</p> <p>#4 Bearing Housing</p> </div>				