

## 企业生产产品资质认证

## 第一类医疗器械生产备案凭证

备案编号：鲁德食药监械生产备20200006知


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备案柿伯 (公䁁)
备采日期 2020年02 月25 日
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产品检测报告

产品风险分析报告

依据 W／T 0316－2016 医疗器珹——风险管理对医疗器棫的应用

单位名称：德州美洛服装设计有限公司
产品名称：一次性隔离衣
申报日期：2020年02月18日

隔离衣产品检验报告

| 产品名称 | 隔高衣 | 产品型号 | 165 | 产品批次 | 2020．02．18 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 抽检时间 | 2020.02 .18 | 检验数量 | 20 | 批次产量 | 100 |

检验标准：一次性陽高衣产品技术要求

| 检验项目 | 技术要求 | 检验结果 | 单项结论 |
| :---: | :---: | :---: | :---: |
| 2．1．1 | 外观干燥，清洁，无䨱斑，衣面不允许有粘连，裂弹，孔洞等缺陷 | 合格 | 符合 |
| 2．1．2 | 连接部位应平整，密封，无泡。 | 合格 | 符合 |
| 2.2 | 身长169胸围125袖长86袖口18脚口 24 单位 cm | 身长169胸围 125袖长86袖口18脚口24单位cm合格 | 符合 |

佥验结论：经检验，产品符合技术要求，合格。


医疗器械产品技术要求编号；

## 隔离衣

1．产品型号／规格及其划分说明
1．1隔离衣采用非织造布为主要原料，经城烈，经纫制成。非无菌提供，一次性使用。

1．2隔离农尺寸见下表
表1连身式型号规格（cm）

| 型号 | 身长 | 胸围 | 袖长 | 袖口 | 脚口 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 165 | 169 | 125 | 86 | 18 | 24 |
| 170 | 173 | 130 | 90 | 18 | 24 |
| 175 | 178 | 135 | 93 | 18 | 24 |
| 180 | 181 | 140 | 96 | 18 | 24 |
| 185 | 188 | 145 | 99 | 18 | 24 |
| 偏差 | $\pm 2$ | $\pm 2$ | $\pm 2$ | $\pm 2$ | $\pm 2$ |

## 2．1．外观

2．1．1隔离衣应干燥，清洁，无霉斑，表面不允许有粘连，裂缝，孔洞等缺陷。

2．1． 2 罱离衣连接部位应平整，密封，无气泡
2.2 尺寸

隔离衣尺寸符合表1和表2规定。
3．检验方法
3.1 外观

3．1．1 采用目测方式，应符合 2.1 .1 要求。
3.1 .2 采用目测方式，应符合 2.1 .2 要求。

3．2．尺寸
使用通用量具测量，应符合 2.2 要求

## TEST REPORT

No．：SH200500002C01E
Report Date：2020／05／06

Applicant<br>：Meiluo Fashion Design Co．，Ltd<br>Address $\quad:$ Building 8，jintian entrepreneurship center decheng district dezhou city，shandong province

The following samples）was／were submitted and identified by／on behalf of the applicant as：
Sample Name ：Isolation clothing（disposable civilian）

## Model

## Materials

## Description

## Receiving Date

## Testing Period ：2020／05／04－2020／05／06

Test Requested ：To determine the $\mathrm{Pb}, \mathrm{Cd}, \mathrm{Hg}, \mathrm{Cr}(\mathrm{VI}), \mathrm{PBB} \& \& \mathrm{PBDEs}, \mathrm{DBP}, \mathrm{BBP}, \mathrm{DEHP}$ and DIBP content of the submitted sample．

Test Method ：Please refer to next page（s）．

Test Results ：Please refer to next page（s）．

Conclusion ：Based on the analysis on the submitted sample，the results do comply with the requirement of RoHS Directive（EU）2015／863．
款也可向本公司索取。除非另有说明，本报告仅对来样负㐁，未经许可，不得部分复制本报告。

## TEST REPORT

No. : SH200500002C01E

## TEST RESULTS:

RoHS2.0

| No. | Test Items | Methods | MDL (mg/kg) | Results ( $\mathrm{mg} / \mathrm{kg}$ ) | Limited <br> Value ${ }^{*}$ ( $\mathrm{mg} / \mathrm{kg}$ ) |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | $5-\mathrm{Pb} 5$ |  | 2 | N.D. | 1000 |
| 2 | $\bigcirc \mathrm{Cd}$ |  | 2 | N.D. | 100 |
| 3 | Hg | M2 | 2 | N.D. | 1000 |
| 4 | Cr (VI) | M3 | 2 | N.D. | 1000 |
|  | Monobromobiphenyl (MonoBB) |  | 5 | N.D. | --- |
|  | Dibromobiphenyl (DiBB) |  | 5 | N.D. | --- |
|  | Tribromobiphenyl (TriBB) |  | 5 | N.D. | --- |
|  | Tetrabromobiphenyl (TetraBB) |  | 5 | N.D. | 5 --- 9 |
|  | Pentabromobiphenyl (PentaBB) |  | 5 | N.D. | --- |
| 5 | 5 Hexabromobiphenyl (HexaBB) |  | 5 | N.D. | 5 --- 5 |
|  | Heptabromobiphenyl (HeptaBB) |  | J 5 | N.D. | -.- |
|  | Octabromobiphenyl (OctaBB) |  | 5 | N.D. | --- |
|  | Nonabromobiphenyl (NonaBB) |  | 5 | N.D. |  |
|  | Decabromobiphenyl (DecaBB) |  | 5 | N.D. | --- |
|  | Total PBBs/sum of above |  | --- | N.D. | 1000 |
|  | Monobromodiphenyl ether (MonoBDE) |  | 5 | N.D. | --- |
|  | 5 Dibromodiphenyl ether (DiBDE) |  | 5 | N.D. | 5 --- |
|  | Tribromodiphenyl ether (TriBDE) |  | - 5 | N.D. | --- |
| ? | C Tetrabromodiphenyl ether (TetraBDE) |  | 5 | N.D. | --- |
|  | Pentabromodiphenyl ether (PentaBDE) |  | 5 | N.D. | --- |
| 6 | Hexabromodiphenyl ether (HexaBDE) |  | 5 | N.D. | --- |
|  | Heptabromodiphenyl ether (HeptaBDE) |  | 5 | N.D. | --- |
|  | Octabromodiphenyl ether (OctaBDE) |  | 5 | N.D. | --- |
|  | Nonabromodiphenyl ether (NonaBDE) |  | 5 | N.D. | P --- |
|  | Decabromodiphenyl ether (DecaBDE) |  | 5 | N.D. | -.- |
| 5 | Total PBDEs/sum of above |  | -- | N.D. | 1000 |
| 7 | Dibutyl Phthalate(DBP) |  | 50 | N.D. | 1000 |
| 8 | S Benzylbutyl Phthalate(BBP) |  | 50 | N.D. | 51000 |
| 9 | Di-(2-ethylhexyl)Phthalate(DEHP) |  | 50 | 62 | 1000 |
| 10 | Diisobutyl phthalate(DIBP) |  | 50 | N.D. | 1000 |

Remark : *The Limited value is based on the RoHS Directive (EU)2015/863.

## TEST REPORT

## No.: SH200500002C01E

Report Date: 2020/05/06
Note: 1) "---" = Not Regulated.
2) $\mathrm{MDL}=$ Method Detection Limit.
3) N.D. $=$ Not detected, less than MDL.
4) M1: With reference to IEC 62321-5: 2013, analysis was performed by ICP-OES.
5) M2: With reference to IEC 62321-4:2013+AMD1:2017 CSV, analysis was performed by ICP-OES.
6) M3: With reference to IEC 62321-7-2:2017, analysis was performed by UV-Vis.
7) M4: With reference to IEC 62321-6: 2015, analysis was performed by GC-MS.
8) M5: With reference to IEC 62321-8: 2017, analysis was performed by GC-MS.
9) The data in this report can be used for scientific research, teaching, internal quality control and product development.

TEST PART DESCRIPTION: Isolation clothing (disposable civilian)

## FLOW CHART

## 1. Test for $\mathrm{Pb}, ~ \mathrm{Hg}, ~ \mathrm{Cd}$ Content

| Weigh sample and place in <br> a digestion vessel. |  |
| :---: | :---: | :---: |
| Add suitable digestion acid <br> in the digestion vessel. |  |
| Analyze by <br> ICP-OES. | Make up with <br> Migest sample completely in <br> microwave digestion oven. |


| Sample Material | Digestion Acid |
| :--- | :--- |
| Glass | $\mathrm{HNO}_{3} / \mathrm{HF}$ |
| Plastic | $\mathrm{H}_{2} \mathrm{SO}_{4}, \mathrm{H}_{2} \mathrm{O}_{2}, \mathrm{HNO}_{3}, \mathrm{HCl}$ |
| Others | Any acid to total digestion. |

## Test for Chromium(V) Content

| Weigh sample in <br> a flat-bottomed bottle. |  |
| :---: | :---: |
| Measure the absorbance <br> at 540nm by UV-Vis. | Add appropriate amount of <br> digestion reagent and heating. |

## TEST REPORT

## No. : SH200500002C01E

3. Test for PBBs\&PBDEs and Phthalates

| Weigh sample in a <br> circinal flask. |  |
| :---: | :---: | :---: |
| Extracted with <br> organic Solvent. <br> Analyze by <br> GC-MS. | Concentrate extracted <br> solution. |

## SAMPLE PHOTO



End of Report

## TEST REPORT

## No：SH200500501C01E

Report date：2020／05／08

Applicant $\quad$ ：Meiluo Fashion Design Co．，Ltd<br>Address ：Building 8，jintian entrepreneurship center decheng district dezhou city，shandong province

The following samples）was／were submitted and identified by／on behalf of the applicant as：
Sample Name ：Isolation clothing（disposable civilian）

## Model ：JAL－GL YC－TYPE－S

Material ：Single layer ， $100 \%$ non－woven

Sample description ：Enforcement standards GB／T 20097－2006 general requirements guidance standards for protective clothing．

Receiving Date ：2020／05／04

Testing Period ：2020／05／04－2020／05／08

Test Requested ：Please refer to next page（s）．

## Test Method ：Please refer to next page（s）．

Test Results ：Please refer to next page（s）．

## Conclusion <br> ：Based on the analysis on the submitted sample，the results do comply with the customer

 regulation．

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## TEST REPORT

## No: SH200500501C01E

Report date: 2020/05/08

## TEST RESULTS:

## 1.Strength and elongation at break

Test Method:With reference to GB/T 3923.1-2013 analysis of Tensile Properties of Fabric Part 1 Sample Method Velocityl00mm/min

| Test Items | Unit | Results | Limited* |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Warp | MPa | 38.0 | $\geqslant 30$ |
|  | Warp | MPa | 54.7 | $\geqslant 45$ |
| Elongation at break | Warp | $\%$ | 192 | $\geqslant 170$ |
|  | Warp | $\%$ | 164 | $\geqslant 150$ |

Remark:*The limit value is provided by the customer.

## 2. Color fastness to saliva (GB/T18886-2002)

Pressure: ( $12.5 \pm 0.9$ ) Kpa Room temperature $30 \mathrm{~min} ; 37^{\circ} \mathrm{C}$ oven to maintain 4 h ; multi-fiber cloth DW.


Remark :*The limit value is provided by the customer.

Colour Fastness Rating
Grade 5 Negligible or no change or staining
Grade 4 Slightly changed or stained
Grade 3 Noticeably changed or stained
Grade 2 Considerably changed or stained
Grade 1 Much changed or stained

## TEST REPORT

## No: SH200500501C01E

Report date: 2020/05/08

## 3.Peculiar smell

Test Method: Refer to the national technical specification for basic safety of textile products GB18401-2010 clause 6.7.

| Test Item | Test Result | Limited * |
| :---: | :---: | :---: | :---: |
| Peculiar smell | No perceptible odour | No perceptible odour $S$ |

Remark:*The limit value is provided by the customer.

## 4.Formaldehyde

Test Method: With reference to GB/T 2912.1-2009, analysis was performed by UV-Vis Colorimetry

| Test Item | MDL <br> $(\mathbf{m g} / \mathbf{k g})$ | Test Results <br> $(\mathbf{m g} / \mathbf{k g})$ |
| :---: | :---: | :---: |
| Formaldehyde | 20 | N.D. |

Note: 1) "---" = Not Regulated.
2) $\mathrm{MDL}=$ Method Detection Limit.
3) N.D. $=$ Not detected, less than MDL.
4) The data in this report can be used for scientific research, teaching, internal quality control and product development.

TEST PART DESCRIPTION: Isolation clothing (disposable civilian)

## SAMPLE PHOTO



End of Report


