

# Operation models of cooperation

## \* Plant+product

SKD II  
plant

First batch for exhibition,  
homologation, more  
partners

Batch  
order

From government and more  
clients

SKD I  
plant

For batch production and  
more investment

CKD  
plant

Comprehensive production  
for more market launch

localiza  
tion

Localize parts supplier with  
cooperation

## \* product+Plant

For exhibition and homologation

Sample  
car

For market test to outstanding  
institutions

CBU  
order

From government and more  
clients

Batch  
order

Batch order production

SKD I  
plant

Comprehensive production  
for more market launch

CKD  
plant

Localize parts supplier with  
cooperation

localiza  
tion



SLG6600C3F Rural bus  
15-25 passenger seats minibus FOB Price:  
USD14,999-16500/UNIT.



SLG6600C3E Rural bus  
25-30 passenger seats minibus FOB  
Price: USD13,999-17,999/UNIT.



SLG6720C3E Rural-city bus  
25-33 passenger seats minibus FOB  
Price: USD16,999-18500/UNIT.



SLG6750C3F Rural-city bus  
30-35 passenger seats minibus FOB Price:  
USD17999-18999/UNIT.



SLG6791C3Z Rural-city bus  
35-38 passenger seats minibus FOB Price:  
USD21,499-24999/UNIT.



SLG6800C3E Rural-city bus  
35-40 passenger seats minibus FOB  
Price: USD27,500-29480/UNIT.



SLG6800C3FR city bus  
43-47 passenger seats minibus FOB  
Price: USD39380-42,150/UNIT.



SLG6840C3E Long-distance bus  
37-42 passenger seats minibus FOB Price:  
USD28560-29,999/UNIT.



SLG6127C5ZR Long-distance bus  
55-60 passenger seats minibus FOB Price:  
USD63800-68,590/UNIT.



SLG6750C3GF BRT city bus  
27/30 Capacity BRT City bus FOB Price:  
USD18,599-23320/UNIT.



SLG6800C3GFR BRT city bus  
33/30 Capacity BRT City bus FOB Price:  
USD29,999-34500/UNIT.



**TWISTER**

6.0m / 6.6m



**VOLUNTAR DRAGON SERIES**

7.9m - 9.2m



**TOUGH SERIES**

10.5m - 12m



**PANORAMA SERIES**

8.8m - 11.8m



**NAVIGATOR**

5.9m / 6.5m / 7.1m / 7.5m / 8.0m / 8.5m



**SUNSHINE SERIES**

7.5m / 8.0m / 8.5m



**N300**

8.9m - 12m



**NEW MAN SERIES**

8.8m - 11.8m



**MINISTAR**

5.9m / 6.5m / 7.1m



**SUNSHINE SERIES**

8.0m / 8.6m



**N300**

10.2m - 12m



**MIGHTY DRAGON**

12m



**NAVIGATOR**

7.6m



**SUNSHINE SERIES**

8.5m - 9.9m



**NEW MAN SERIES**

9.2m - 12.5m



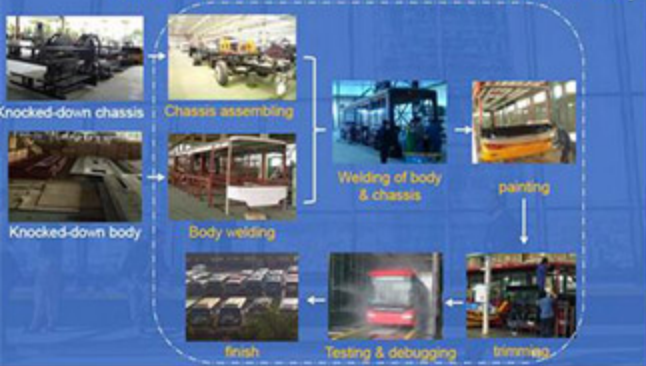
**MIGHTY DRAGON**

12m





# Production Procedure of Knocked-down Chassis + Knocked-down Body



	CBU	CKD
✓ Market Research	✓ Market Research	✓ Market Research
✓ Model Selecting	✓ Model Selecting	✓ Model Selecting
✓ Distributor employee training	✓ Manufacturer employee training	✓ Guidance of Production Line building-up
		✓ Guidance of Vehicle assembly
		✓ Guidance of Quality Control
✓ After sales service support	✓ After sales service support	✓ After sales service support



# Bus Assemble line

Manufacture procedure





1, Syria SUV Plant | 2, Syria bus Plant | 3, Ghana SUV Plant | 4, Pakistan auto plant | west africa project | 6, Ethiopia Plant | 7, East africa bus plant | 8, Brazil Pickup plant | **Monqolia bus plant**



# Standard bus line:

## Bus Production



Stamping

Welding jigs and fixtures

Welding in progress

Half-finished bodies

Welded bodies



Frame painting

Coated frame

Sanded & polished

Body painting

Being transferred & getting ready



Engine mounting

Wheel mounting

Interior fitting

Glass fitting

Finished



Going through detection line

Ready to deliver

# Simple line:

## Bus assembly line Process Diagram



### assembling process

our company will finish process from step 1 to step 4, you only need to start at step 5



step 1: stamping    step 2: pipe cutting    body structural members    step 3: rust prevention treatment    body structural members priming painted    step 4: primary assemble



primary assembling finished    clamping device joined to prepare for body general assembling, equipped with clamping device, the production efficiency will greatly be increased, but    step 5: car body general assembling    body general assembling finished



step 6: spray paint + baking    step 8: assembling body and chassis    CNG cylinder    step 9: fix window and finish interior trim

# CKD production supporting:

After factory visiting, will provide ... (based on model, supplied status, etc.)

## Suggestions of Production Line arrangement

