







# ProOil-335 110.000 bpd Hydroskimming Refinery

Refinery site is located in Central Europe with a designed capacity of 110kbpd  
Refinery details at a glance

## Refinery key indicators

	<b>Location</b>	Europe
	<b>Processing Units</b>	3 Factories: Fuels, Base Oils & Aromatics
	<b>Distillation Capacity</b>	110 kbpd
	<b>Refinery area</b>	290 ha
	<b>Start of operations</b>	1969
	<b>Nelson complexity</b>	9,1 (2019)

## Location satellite imagery

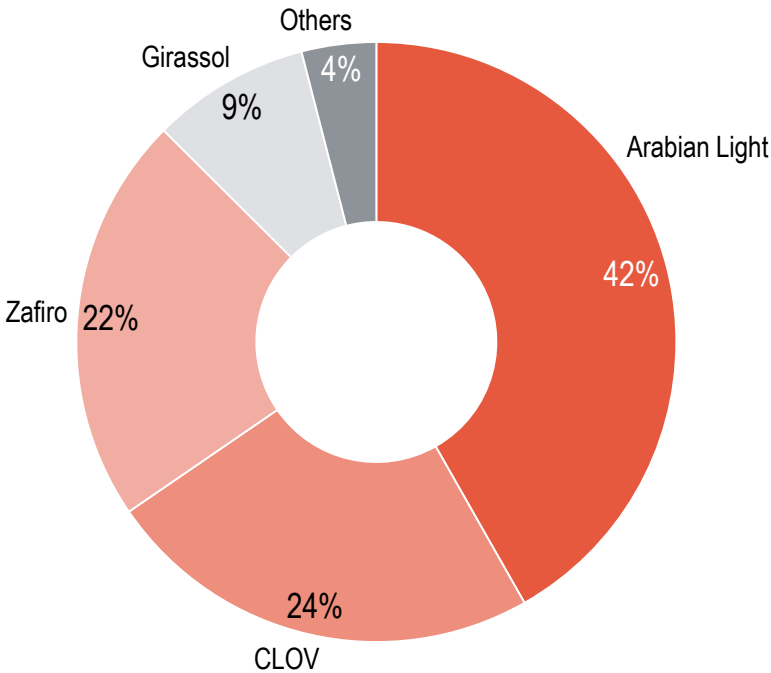


In recent years, the refinery has primarily processed Arabian light crude oil, with diesel being the main product produced

### Production highlights



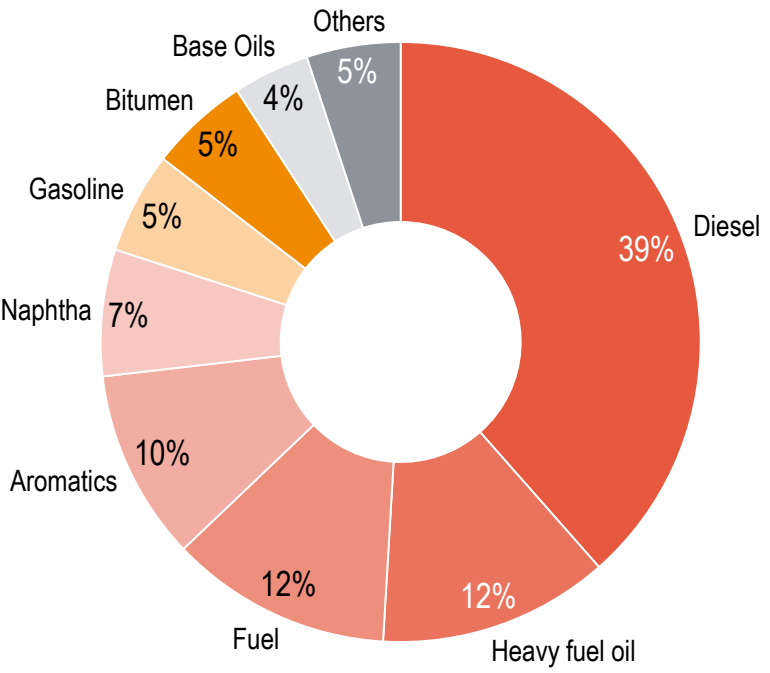
Crude processed in 2020



Others includes Kole, Iracema, Buzios, Saharan Blend and Pazflor



Refinery product portfolio, 2020



Others includes Jet, LPG, Solvents, Paraffins and Sulphur

# Fuels plant details (1/2)

## Processing units' information

Unit	Start/Revamp	Licensors	Constructor	Capacity [bpd]	Highlights
1200 Unifining I	1969/89	UOP	FW / Hydrocarbon Res.	33,408	n.a.
1300 Platforming I	1969/89	UOP	FW / Hydrocarbon Res.	17,3	n.a.
1400 Gasoil HDS I	1969	Shell	Foster Wheeler / TecnoEdif	9,03	n.a.
1500 Amine Gas Treat. I	1969/97	Foster Wheeler	Foster Wheeler	158te/d prod.	n.a.
1600 Gas Recovery	1969	Foster Wheeler	Foster Wheeler	158te/d prod	n.a.
1700 Hydrogen PSA	2001	UOP	Foster Wheeler	36.000Nm3/hr	n.a.
3000 Atmospheric Dist.	1975	UOP	Technip	70,603	n.a.
3100 Kerosene Sweet.	1975	Petrolite	Technip	6	Decommissioned
3200 Unifining II	1975	UOP	Technip	13,586	Decommissioned
3300 Platforming II	1975/83	UOP	Technip	11,624	n.a.

Note: Refinery also has a Co-generation plant installed in 2012 and comprises two natural gas fired, GE Frame 6B turbines with a 41MW GTX Alstom Generator (82MW total capacity)

# Fuels plant details (2/2)

## Processing units' information

Unit	Start/Revamp	Licensors	Constructor	Capacity [bpd]	Highlights
3400 LPG/LSR Merox	1975	UOP	Technip	4.280 / 4.259	n.a.
3500 Amine Gas treatment II	1975	UOP	Technip	65te/d	Decommissioned
3600 LPG recovery	1975	UOP	Tecnip/Foster Wheeler	6,46	n.a.
3700 Gasoil HDS II	1997	IFP / Axens	ABB Lummus / Fluor	25	n.a.
3775 Sour Water Stripper	1997	IFP	ABB Lummus / Fluor	8,3te/hr	n.a.
3800 Sulphur Recovery I	1997	Lurgi	ABB Lummus / Fluor	40,5te/d Sulphur	n.a.
10000 Vacuum unit	2011	Shell	Fluor	35.500	n.a.
10100 Visbreaker unit	2011	Shell	Fluor	13.017	n.a.
10775 Sour Water Stripper II	2011	Fluor	Fluor	25 ton/hour	n.a.
10800 Sulphur Recovery II	2011	KTI	Fluor	25 ton/day	n.a.

Note: Refinery also has a Co-generation plant installed in 2012 and comprises two natural gas fired, GE Frame 6B turbines with a 41MW GTX Alstom Generator (82MW total capacity)

# Base Oils plant details

## Processing units' information

Unit	Start/Revamp	Licensor	Constructor	Capacity [bpd]	Highlights
2000 A. Atmospheric Dist.	1969/84	Foster Wheeler	Foster Wheeler	25.708	n.a.
2000 V. Vacuum Distillation	1969/84/89	Foster Wheeler	Foster Wheeler	11.956	n.a.
2100 Propane Deasphalting	1969/84	Foster Wheeler	Foster Wheeler	3.819	n.a.
2200 Furfural Extraction	1969/84	Texaco	Foster Wheeler	5-178	n.a.
2300 MEK Dewaxing	1969/84	Texaco	Foster Wheeler	4.906	n.a.
2400 Lube Hydrofinishing	1969/84	BP	Foster Wheeler	3.985	n.a.
2550 Wax Hydrogenation	2000	Exxon Mobil	Foster Wheeler	664	n.a.
2600 Asphalt	1969	Foster Wheeler	Foster Wheeler	420te/d	n.a.

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# Aromatics plant details

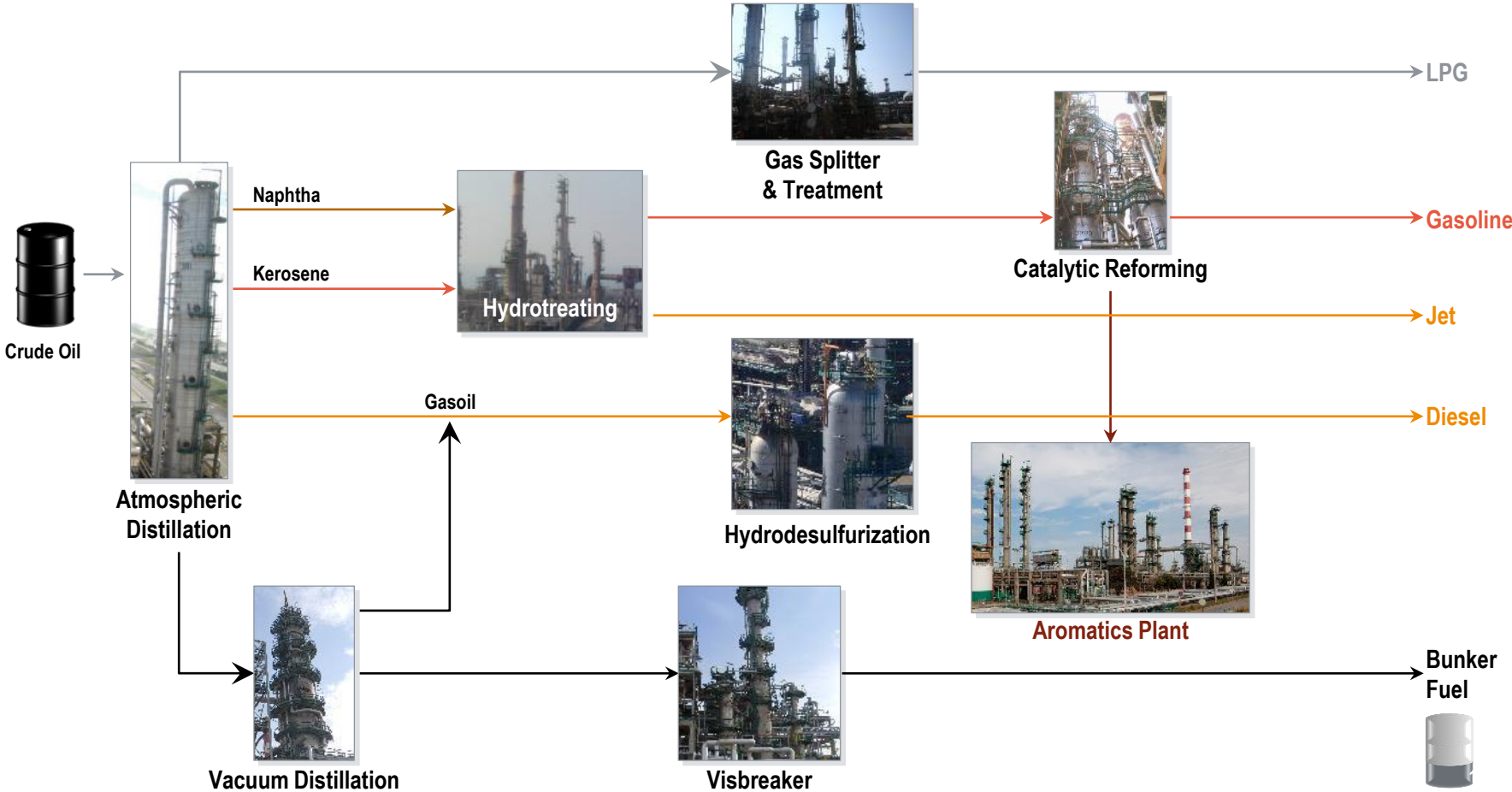
## Processing units' information

<b>Unit</b>	<b>Start/Revamp</b>	<b>Licensor</b>	<b>Constructor</b>	<b>Capacity [bpd]</b>	<b>Highlights</b>
100 Pre-Distillation	1981	Lurgi	Badger	20.760	n.a.
200 Arosolvan – Benz./Tol.	1981	Lurgi	Badger	1.480 / 3.700	n.a.
300 Parex - Paraxylene	1981	UOP	Badger	2.280	Decommissioned
400 Isomar - Ortoxylene	1981	UOP	Badger	770	Decommissioned
500 Solvents - Arom./Aliph.	1981	Lurgi	Badger	3.710/2.080	n.a.

Optional: Refinery also has a Co-generation plant installed in 2012 and comprises two natural gas fired, GE Frame 6B turbines with a 41MW GTX Alstom Generator (82MW total capacity)

# Refinery | Hydroskimming (1969) + Vac.U-VisB (2011)

Refinery flowsheet (1/3)

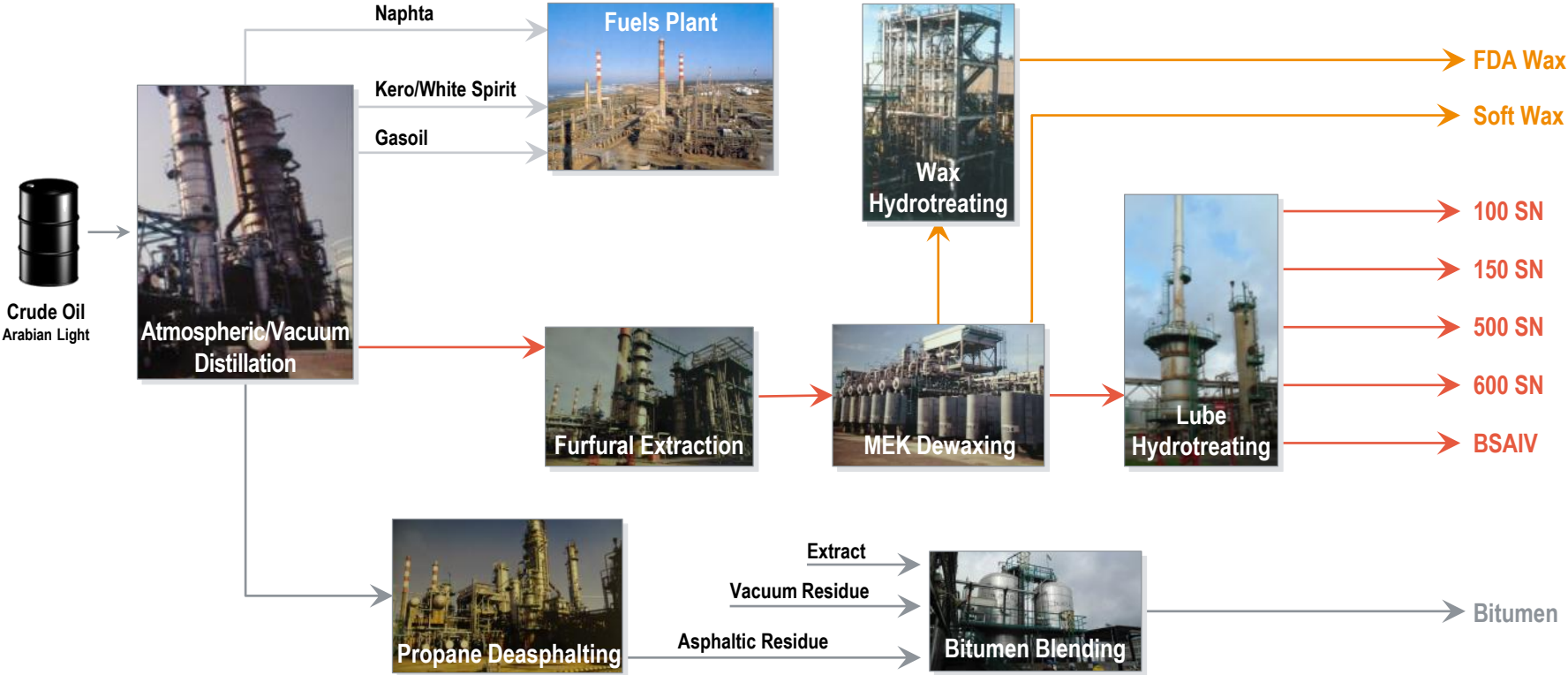


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# Refinery | Base Oils Plant (1969)

## Refinery flowsheet (2/3)

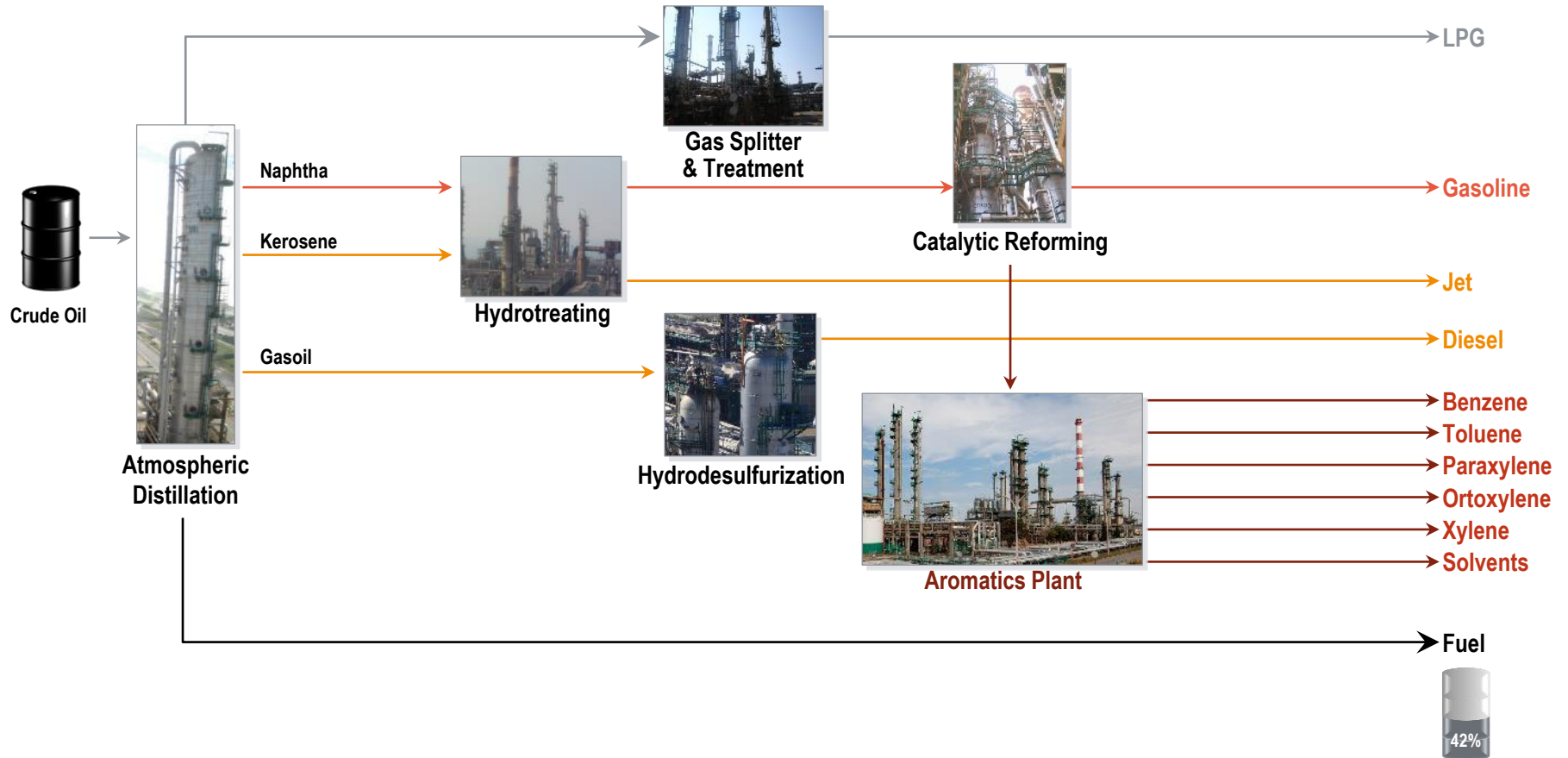
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# Refinery | Aromatics Plant (1981)

## Refinery flowsheet (3/3)



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