Cat® 3516B
Diesel Generator Sets

Image shown may not reflect actual configuration

Bore – mm (in)	170 (6.69)
Stroke – mm (in)	215 (8.46)
Displacement – L (in^3)	78 (4764.73)
Compression Ratio	15.5:1
Aspiration	TA
Fuel System	EUI
Governor Type	ADEM™ A3

Standby 50 Hz kVA (ekW)	Mission Critical 50 Hz kVA (ekW)	Prime 50 Hz kVA (ekW)	Continuous 50 Hz kVA (ekW)	Emissions Performance
2500 (2000)	2500 (2000)	2275 (1820)	2000 (1600)	Optimized for Low Fuel Consumption and Low Emissions

Features

Cat® Diesel Engine
- Designed and optimized for low emissions or low fuel consumption
- Reliable performance proven in thousands of applications worldwide

Generator Set Package
- Accepts 100% block load in one step
- Meets NFPA 110 loading requirements
- Conforms to ISO 8528-5 G3 load acceptance requirements
- Reliability verified through torsional vibration, fuel consumption, oil consumption, transient performance, and endurance testing

Alternators
- Superior motor starting capability minimizes need for oversizing generator
- Designed to match performance and output characteristics of Cat diesel engines

Cooling System
- Cooling systems available to operate in ambient temperatures up to 50°C (122°F)
- Tested to ensure proper generator set cooling

EMCP 4 Control Panels
- User-friendly interface and navigation
- Scalable system to meet a wide range of installation requirements
- Expansion modules and site specific programming for specific customer requirements

Warranty
- 24 months/1000-hour warranty for standby and mission critical ratings
- 12 months/unlimited hour warranty for prime and continuous ratings
- Extended service protection is available to provide extended coverage options

Worldwide Product Support
- Cat dealers have over 1,800 dealer branch stores operating in 200 countries
- Your local Cat dealer provides extensive post-sale support, including maintenance and repair agreements

Financing
- Caterpillar offers an array of financial products to help you succeed through financial service excellence
- Options include loans, finance lease, operating lease, working capital, and revolving line of credit
- Contact your local Cat dealer for availability in your region

Standard and Optional Equipment

Engine

Air Cleaner

- ■ Single element
- ❑ Dual element
- ❑ Heavy duty

Muffler

- ❑ Industrial grade (15 dB)
- ❑ Residential grade (25 dB)
- ❑ Critical grade (35 dB)

Starting

- ❑ Standard batteries
- ❑ Oversized batteries
- ❑ Standard electric starter(s)
- ■ Dual electric starter(s)
- ■ Jacket water heater

Alternator

Output voltage

- ❑ 380V
- ■ 400V
- ❑ 415V
- ❑ 6300V
- ❑ 6600V
- ❑ 6900V
- ❑ 10000V
- ❑ 10500V
- ❑ 11000V

Temperature Rise (over 40°C ambient)

- ❑ 150°C
- ■ 125°C/130°C
- ❑ 105°C
- ❑ 80°C

Winding type

- ■ Random wound
- ❑ Form wound

Excitation

- ❑ Internal excitation (IE)
- ■ Permanent magnet (PM)

Attachments

- ■ Anti-condensation heater
- ■ Stator and bearing temperature monitoring and protection

Power Termination

Type

- ■ Bus bar
- ❑ Circuit breaker
- ❑ 2000A
- ❑ 2500A
- ❑ 3200A
- ❑ 4000A
- ■ IEC
- ❑ 3-pole
- ❑ Electrically operated

Trip Unit

- ❑ LSI
- ❑ LSIG-P
- ❑ LSI-G

Control System

Controller

- ■ EMCP 4.2B
- ❑ EMCP 4.3
- ❑ EMCP 4.4

Attachments

- ❑ Local annunciator module
- ❑ Remote annunciator module
- ❑ Expansion I/O module
- ❑ Remote monitoring software

Charging

- ❑ Battery charger – 10A
- ❑ Battery charger – 20A
- ❑ Battery charger – 35A

Vibration Isolators

- ❑ Rubber
- ❑ Spring
- ❑ Seismic rated

Cat Connect

Connectivity

- ❑ Ethernet
- ❑ Cellular

Extended Service Options

Terms

- ❑ 2 year (prime)
- ❑ 3 year
- ❑ 5 year
- ❑ 10 year

Coverage

- ❑ Silver
- ❑ Gold
- ❑ Platinum
- ❑ Platinum Plus

Ancillary Equipment

- ❑ Automatic transfer switch (ATS)
- ❑ Paralleling switchgear
- ❑ Paralleling controls

Certifications

- ❑ EU & GB Declaration of Conformity
- ❑ EU & GB Declaration of Incorporation
- ❑ Eurasian Conformity (EAC)
- ❑ Telecommunication Lab of China

Note: *Some options may not be available on all models. Certifications may not be available with all model configurations. Consult factory for availability.*

Package Performance

Low Fuel Consumption (90°C SCAC)

Performance	Standby		Mission Critical		Prime		Continuous	
Frequency	50 Hz		50 Hz		50 Hz		50 Hz	
Gen set power rating with fan	2000 ekW		2000 ekW		1820 ekW		1600 ekW	
Gen set power rating with fan @ 0.8 power factor	2500 kVA		2500 kVA		2275 kVA		2000 kVA	
Emissions	Low Fuel		Low Fuel		Low Fuel		Low Fuel	
Performance number	EM2646-01		EM2649-00		DM7969-03		DM7972-01	
Aftercooler (separate circuit) – °C (°F)	90	(194)	90	(194)	90	(194)	90	(194)
Fuel Consumption								
100% load with fan – L/hr (gal/hr)	503.2	(132.7)	503.2	(132.7)	456.0	(120.5)	396.1	(104.7)
75% load with fan – L/hr (gal/hr)	370.0	(97.7)	370.0	(97.7)	335.2	(88.6)	295.6	(78.1)
50% load with fan – L/hr (gal/hr)	251.8	(66.5)	251.8	(66.5)	231.6	(61.2)	207.0	(54.6)
25% load with fan – L/hr (gal/hr)	141.5	(37.4)	141.5	(37.4)	131.1	(34.6)	119.0	(31.4)
Cooling System								
Radiator air flow restriction (system) – kPa (in. water)	0.12	(0.48)	0.12	(0.48)	0.12	(0.48)	0.12	(0.48)
Radiator air flow – m^3/min (cfm)	1612	(56927)	1612	(56927)	1612	(56927)	1612	(56927)
Engine coolant capacity – L (gal)	233.0	(61.6)	233.0	(61.6)	233.0	(61.6)	233.0	(61.6)
Radiator coolant capacity – L (gal)	131.0	(34.6)	131.0	(34.6)	131.0	(34.6)	131.0	(34.6)
Total coolant capacity – L (gal)	364.0	(96.2)	364.0	(96.2)	364.0	(96.2)	364.0	(96.2)
Inlet Air								
Combustion air inlet flow rate – m^3/min (cfm)	151.7	(5356.6)	151.7	(5356.6)	143.9	(5081.2)	129.7	(4579.9)
Exhaust System								
Exhaust stack gas temperature – °C (°F)	554.3	(1029.7)	554.3	(1029.7)	531.9	(989.4)	508.8	(947.8)
Exhaust gas flow rate – m^3/min (cfm)	443.2	(15649.7)	443.2	(15649.7)	407.5	(14388.9)	356.7	(12595.6)
Exhaust system backpressure (maximum allowable) – kPa (in. water)	6.7	(27.0)	6.7	(27.0)	6.7	(27.0)	6.7	(27.0)
Heat Rejection								
Heat rejection to jacket water – kW (Btu/min)	751	(42709)	751	(42709)	702	(39922)	640	(36397)
Heat rejection to exhaust (total) – kW (Btu/min)	2080	(118288)	2080	(118288)	1884	(107139)	1646	(93608)
Heat rejection to aftercooler – kW (Btu/min)	379	(21553)	379	(21553)	314	(17856)	239	(13592)
Heat rejection to atmosphere from engine – kW (Btu/min)	166	(9440)	166	(9440)	157	(8928)	147	(8360)
Heat rejection from alternator – kW (Btu/min)	94	(5362)	94	(5362)	83	(4713)	72	(4093)
Emissions* (Nominal)								
NOx mg/Nm^3 (g/hp-h)	3351.3	(7.04)	3351.3	(7.04)	3225.6	(6.75)	3446.1	(7.10)
CO mg/Nm^3 (g/hp-h)	387.1	(0.81)	387.1	(0.81)	307.3	(0.64)	163.3	(0.34)
HC mg/Nm^3 (g/hp-h)	53.1	(0.11)	53.1	(0.11)	60.5	(0.13)	70.7	(0.15)
PM mg/Nm^3 (g/hp-h)	26.8	(0.06)	26.8	(0.06)	22.3	(0.05)	14.3	(0.03)
Emissions* (Potential Site Variation)								
NOx mg/Nm^3 (g/hp-h)	4021.6	(8.45)	4021.6	(8.45)	3870.8	(8.10)	4135.4	(8.52)
CO mg/Nm^3 (g/hp-h)	696.8	(1.46)	696.8	(1.46)	553.1	(1.16)	294.0	(0.61)
HC mg/Nm^3 (g/hp-h)	70.6	(0.15)	70.6	(0.15)	80.5	(0.17)	94.0	(0.19)
PM mg/Nm^3 (g/hp-h)	37.5	(0.08)	37.5	(0.08)	31.2	(0.07)	20.0	(0.04)

**mg/Nm^3 levels are corrected to 5% O_2. Contact your local Cat dealer for further information.*

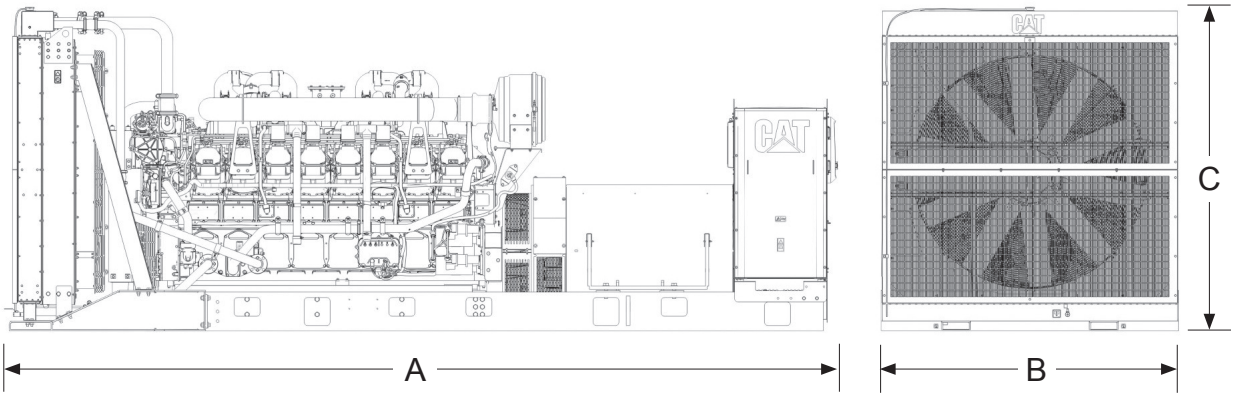
Package Performance

Low Emissions (90°C SCAC)

Performance	Standby		Mission Critical		Prime		Continuous	
Frequency	50 Hz		50 Hz		50 Hz		50 Hz	
Gen set power rating with fan	2000 ekW		2000 ekW		1820 ekW		1600 ekW	
Gen set power rating with fan @ 0.8 power factor	2500 kVA		2500 kVA		2275 kVA		2000 kVA	
Emissions	Low Emissions		Low Emissions		Low Emissions		Low Emissions	
Performance number	EM2652-00		EM2655-00		DM7978-01		DM7981-01	
Aftercooler (separate circuit) – °C (°F)	90	(194)	90	(194)	90	(194)	90	(194)
Fuel Consumption								
100% load with fan – L/hr (gal/hr)	508.6	(134.4)	508.6	(134.4)	462.9	(122.3)	408.9	(108.0)
75% load with fan – L/hr (gal/hr)	383.2	(101.2)	383.2	(101.2)	347.9	(91.9)	305.7	(80.7)
50% load with fan – L/hr (gal/hr)	260.0	(68.7)	260.0	(68.7)	239.1	(63.2)	214.2	(56.6)
25% load with fan – L/hr (gal/hr)	148.7	(39.2)	148.7	(39.2)	138.8	(36.5)	125.9	(33.3)
Cooling System								
Radiator air flow restriction (system) – kPa (in. water)	0.12	(0.48)	0.12	(0.48)	0.12	(0.48)	0.12	(0.48)
Radiator air flow – m^3/min (cfm)	1612	(56927)	1612	(56927)	1612	(56927)	1612	(56927)
Engine coolant capacity – L (gal)	233.0	(61.6)	233.0	(61.6)	233.0	(61.6)	233.0	(61.6)
Radiator coolant capacity – L (gal)	131.0	(34.6)	131.0	(34.6)	131.0	(34.6)	131.0	(34.6)
Total coolant capacity – L (gal)	364.0	(96.2)	364.0	(96.2)	364.0	(96.2)	364.0	(96.2)
Inlet Air								
Combustion air inlet flow rate – m^3/min (cfm)	158.2	(5586.2)	158.2	(5586.2)	150.7	(5321.3)	139.3	(4918.9)
Exhaust System								
Exhaust stack gas temperature – °C (°F)	540.0	(1004.0)	540.0	(1004.0)	519.1	(966.4)	499.8	(931.6)
Exhaust gas flow rate – m^3/min (cfm)	453.6	(16017.0)	453.6	(16017.0)	420.2	(14837.4)	378.5	(13365.4)
Exhaust system backpressure (maximum allowable) – kPa (in. water)	6.7	(27.0)	6.7	(27.0)	6.7	(27.0)	6.7	(27.0)
Heat Rejection								
Heat rejection to jacket water – kW (Btu/min)	759	(43164)	759	(43164)	711	(40434)	651	(37022)
Heat rejection to exhaust (total) – kW (Btu/min)	2117	(120392)	2117	(120392)	1923	(109358)	1693	(96281)
Heat rejection to aftercooler – kW (Btu/min)	406	(23089)	406	(23089)	347	(19733)	274	(15583)
Heat rejection to atmosphere from engine – kW (Btu/min)	175	(9952)	175	(9952)	164	(9326)	153	(8701)
Heat rejection from alternator – kW (Btu/min)	94	(5362)	94	(5362)	83	(4713)	72	(4093)
Emissions* (Nominal)								
NOx mg/Nm^3 (g/hp-h)	3059.2	(6.50)	3059.2	(6.50)	2891.2	(6.14)	2749.2	(5.84)
CO mg/Nm^3 (g/hp-h)	323.3	(0.69)	323.3	(0.69)	359.7	(0.76)	440.8	(0.94)
HC mg/Nm^3 (g/hp-h)	55.2	(0.12)	55.2	(0.12)	64.1	(0.14)	64.4	(0.14)
PM mg/Nm^3 (g/hp-h)	12.6	(0.03)	12.6	(0.03)	13.8	(0.03)	17.2	(0.04)
Emissions* (Potential Site Variation)								
NOx mg/Nm^3 (g/hp-h)	3671.0	(7.80)	3671.0	(7.80)	3469.4	(7.37)	3299.1	(7.01)
CO mg/Nm^3 (g/hp-h)	581.9	(1.24)	581.9	(1.24)	647.5	(1.38)	793.5	(1.69)
HC mg/Nm^3 (g/hp-h)	73.4	(0.16)	73.4	(0.16)	85.3	(0.18)	85.7	(0.18)
PM mg/Nm^3 (g/hp-h)	17.6	(0.04)	17.6	(0.04)	19.3	(0.04)	24.1	(0.05)

**mg/Nm^3 levels are corrected to 5% O_2. Contact your local Cat dealer for further information.*

Weights and Dimensions



Dim "A" mm (in)	Dim "B" mm (in)	Dim "C" mm (in)	Dry Weight kg (lb)
6282 (247.3)	2286 (90.0)	2494 (98.2)	15 535 (34,250)

Note: *For reference only. Do not use for installation design. Contact your local Cat dealer for precise weights and dimensions.*

Ratings Definitions

Standby
Output available with varying load for the duration of the interruption of the normal source power. Average power output is 70% of the standby rated ekW. Typical operation is 200 hours per year, with maximum expected usage of 500 hours per year.

Mission Critical
Output available with varying load for the duration of the interruption of the normal source power. Average power output is 85% of the mission critical rated ekW. Typical peak demand up to 100% of rated ekW for up to 5% of the operating time. Typical operation is 200 hours per year, with maximum expected usage of 500 hours per year.

Prime
Output available with varying load for an unlimited time. Average power output is 70% of the prime rated ekW. Typical peak demand is 100% of prime rated ekW with 10% overload capability for emergency use for a maximum of 1 hour in 12. Overload operation cannot exceed 25 hours per year.

Continuous
Output available with non-varying load for an unlimited time. Average power output is 70-100% of the continuous rated ekW. Typical peak demand is 100% of continuous rated ekW for 100% of the operating hours.

Applicable Codes and Standards
AS 1359, IBC, IEC 60034-1, ISO 3046, ISO 8528, NEMA MG1-22, NEMA MG1-33, 2014/35/EU, 2006/42/EC, 2014/30/EU and facilitates compliance to NFPA 37, NFPA 70, NFPA 99, NFPA 110.

Note: Codes may not be available in all model configurations. Please consult your local Cat dealer for availability.

Data Center Applications
- All ratings Tier III/Tier IV compliant per Uptime Institute requirements.
- All ratings ANSI/TIA-942 compliant for Rated-1 through Rated-4 data centers.

Fuel Rates
Fuel consumption reported in accordance with ISO 3046-1, based on fuel oil of 35º API [16°C (60ºF)] gravity having an LHV of 42,780 kJ/kg (18,390 Btu/lb) when used at 15ºC (59ºF) and weighing 850 g/liter (7.0936 lbs/U.S. gal.) All fuel consumption values refer to rated engine power.

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