9 MW Generator Sets

Manufacturer MAN Diesel & Turbo, type 18V32/40 – 4 stroke, unused Each unit consists of motor, generator, rack / base-frame

Motor:

Speed 750 rpm
Power at crankshaft 9,000 kWm
Emission WB 1998

Power-to-weight ratio (MCR)

In-line engine 11.3-12.7 kg/kW V-engine 9.4-10.2 kg/kW

Cylinder output (MCR)

at 750/720*) rpm 500 kW

Cooling

Cylinder cooling Fresh water Charge-air cooler (two-stage) Fresh water

Fuel injector cooling Fresh water, only when running on HFO

Starting method Compressed air

Generator: 50 Hz or 60 Hz

Voltage 11 kV Output approx. 10,940 kVA Alternator efficiency 97,24%

Generator-Unit:

Continuous power output
Specific fuel consumption
lube oil consumption
Weight
Specific fuel consumption
at 100% load
(+ 20% tolerance)
4,5 kg/h
Ton

Parameters according to ISO condition

Please note:

The Generator Set is highest quality and must be overhauled after 45,000 working hours.

Options: The following services can be organized and arranged at the

customer's request, the costs being covered by the purchaser.

Transport: Transport of the generator sets to the destination.

Engineering: Planning of the power plant site, buildings as well as

infrastructure and grid connection.

Construction services: Construction services and site management of the buildings

and infrastructure.

Power plant: Construction, erection and commissioning of the generators

and other power plant components.

Warranty: 1 (one) year warranty will be given, if the Generator sets are assembled

and commissioned by a MAN certified company.

Subjects to Prior Sale. Technical dates and statements with reservations of error.

Calculation of approx. consumption for a power plant consisting of 8 Gensets:

With eight engines and a maximum output of 72 MW, like 720,000 kW / h, this results in an output of 8,640,000 kW / h with a daily runtime of 12 hours per day under full load.

This takes about 3 hours to diesel operation, about one hour to start and two hours for internal cleaning of the engines before the standstill.

The remaining 9 hours, the engines are operated with heavy oil.

However, these values must be determined and depend on the purchased quality of the fuels. It is therefore only a rough calculation.

This results in a daily consumption for 8 engines of approx. 43.2 t Diesel.

Please find on the following pages photos and further descriptions

2.3.2 Engine designations - Design parameters

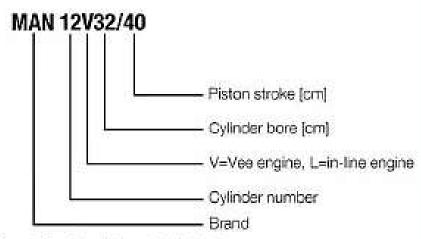


Figure 9: Example to declare engine designations

Parameter	Value	Unit	
Number of cylinders	6, 7, 8, 9, 12, 14, 16, 18		
Cylinder bare	320	_mm_	
Piston strake	400		
Displacement per cylinder	32.17	litro	
Distance between cylinder centres, in-line engine	530	mm	
Distance between cylinder contres, vee engine	630		
Vee engine, vee angle	45		
Crankshaft diameter at journal, in-line engine	290	290 mm 320 290	
Crankshaft diameter at journal, vee engine	320		
Crankshaft diameter at crank pin, vee engine	290		

Table 1: Design parameters

2.3.3 Turbocharger assignments

No. of cylinders, config.	CPP/GenSet/electric propulsion	FPP/dredger	
	500 kW/cyl., 720/750 rpm	450 kW/cyl., 750 rpm	
6L:	NR29/S	NR29/S	
7L	NR29/S	NR29/S	
aL	NR34/S	NR34/S	
9L	NR94/S	NR34/S	
12V	2x NR29/S	2x NR29/S	
14V	2x NR29/S	2x NR29/S	



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2.11 GenSet operation

2.11.1 Operating range for GenSet/electric propulsion

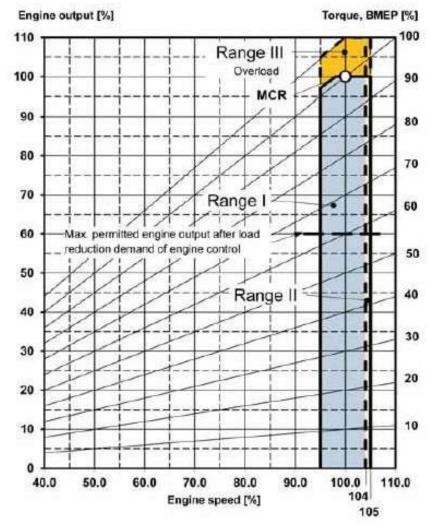


Figure 28: Operating range for GenSet/electric propulsion

- MCR
 - Maximum continuous rating.
- Range I
 - Operating range for continuous service.
- Range II
 - No continuous operation permissible.
 - Maximum operating time less than 2 minutes.
- Range III



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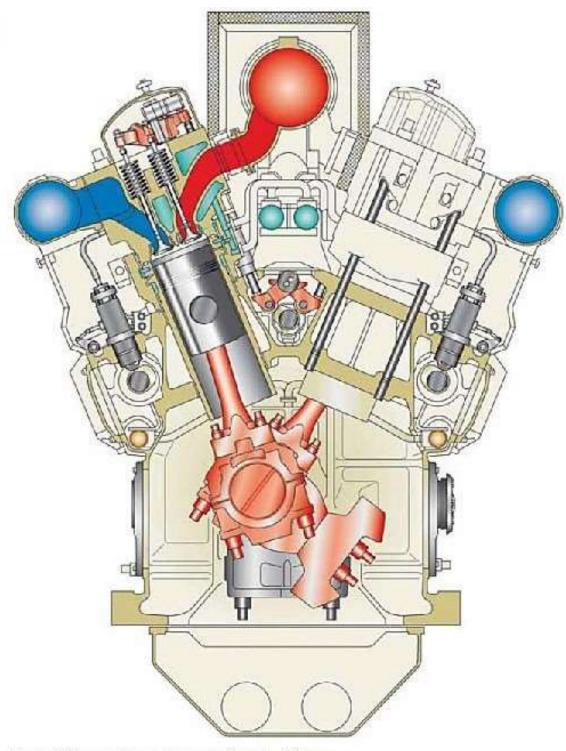


Figure 8: Cross section, view on coupling side - V engine



