

New short text logic for Paper & Printing

Example

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39
 5 7 4 1 P 5 1 1 0 0 , 0 0 x 0 , 6 3 5 L 5 0 0 0 8 9 Q S T 4 5 0 , 3

5 7 4 0 P 6 5 5 0 , 0 0 x 0 , 1 5 2 C 5 3 0 , 6

1 - 2	Paper & Print sector	57
3 - 4	Product type	40 = Printing Doctor Blades, 41 = Coater blades, 42 = Creping blades
5	P	P
6 - 7	Steel grade	See attachment steel grade
8	FREE	
9 - 14	Strip width xxx,xx	Exact in mm
15	x	
16 - 20	Strip thickness x,xxx	Exact in mm
21	Delivery form	C for coil / L for cut to length
22	FREE	
23 - 26	Cut to length in mm	Exact in mm
27	FREE	
28 - 29	Edge type	See attachment edges
30 - 32	Bevelcode	See attachment bevels
33	FREE	
34 - 35	Bevel angle	
36	FREE	
37 - 39	Straightness tolerance 3 ABS	Exact in mm

Steel grade

Code	Grade
29	15LM
32	20MC1
51	20C
52	20C15
65	QROWT
66	QRO90
71	SS731
73	SS716
98	AEBL

Edge

Code	Description
11	SLIT EDGES
21	DEBURRED EDGES
32	SQUARE, SMOOTH EDGES
53	ROUNDED EDGES
55	ROUND EXTRA SMOOTH EDGES
59	ROUNDED EDGES, ONE EDGE HARD.
72	PERPEND DEBURRED SMOOTH EDGES
74	ONE EDGE PERPEND DEB V SMOOTH
79	SAME AS "74", ONE EDGE HARDENEND
88	ONE EDGE BEVELLED, EDGE HARD.
89	ONE EDGE BEVELLED

Bevels

Code	Description
GE	ONE EDGE BEVELLED
GS	TWO EDGES, BEVELLED ON SAME SIDE
KE	ONE EDGE BEVELLED TO A POINT
QST	QUICKSTART, ONE EDGE BEVELLED