


Organisation  Air India Engineering Services Ltd		Document Type IAE V2500 A1 ENGINE INSTALLED MODULE's & LIFE LIMITED PARTS LIFE STATEMENT				Repair Centre Jet Engine OH Complex IGI Airport, Trml-II, New Delhi - 110037		Statement APPROX. : <input checked="" type="checkbox"/> CORRECT : <input type="checkbox"/> DATED : 23.10.2018			
Reference for Engine Life : As Per RAMCO System of dated 23.10.2018		Rem. Date ON-WING		Reason for Shop Visit / Removal On-Wing TSN/CSN as on 03rd October, 2018		Life done by engine since " NEW " ENGINE TSN (Hrs) : 48618.41 ENGINE CSN (Cys) : 32774		Life done by engine since " LAST SV " ENGINE TSLSV (Hrs) : 2493.14 ENGINE CSLSV (Cys) : 2046		Other Details at removal SV NO. : 11 EGT (°C) : Not Recd P.I.R. DTD. : Not Done	
ESN V0026		Ex-A/C VT ESL#2									
W.O. :-											

DETAILS OF MODULES INSTALLED
DETAILS OF LIFE LIMITED PARTS INSTALLED

MODULE NAME	ATA	PART NO.	SERIAL NO.	MODULE's						LLP NAME	PART NO.	SERIAL NO.	LLP's					
				TSN (Hrs)	CSN (Cys)	TSL3 (Hrs)	CSL3 (Cys)	Cert. Time (Hrs)	Bal. Life (Hrs)				TSN (Hrs)	CSN (Cys)	Total Accum. Bumps	Cert. Life (Cys)	Bal. Life (Cys)	
FAN MODULE	72-31-00	5W0015	R315145	47109.50	31462	6951.35	5072	10000	3048.25	FAN	Stage 1 Disk	5A1757	RSTDK35561	18321.46	11498	0	20000	8502
LPC/INT.CASE MODULE	72-32-00	5W0180	320020	48618.41	32774	11139.51	7131	-	-	LPC	Stub Shaft Assy	5A6068	JJF296	11139.51	7131	0	20000	12869
Fan Frame Assy	72-32-03	5A0405	JIAA052	48618.41	32774	17009.04	10738	OC	-	LPC	Stg.1.5-2.5 Disk	5R7021	JKH158	11139.51	7131	0	20000	12869
IGB Sub-Module	72-32-10	5W0099	JIAA0026	48618.41	32774	11139.51	7131	25000	13860.09	HPC	Stage 3-8 Drum	6A8318	RRD4555	17306.49	11117	0	15000	3883
LPC Stub Shaft Assy	72-32-50	5W0098	JIA0020	48618.41	32774	11139.51	7131	25000	13860.09	HPC	Stage 9-12 Disk Assy	6A7574	RRD135	17306.49	11117	0	15000	3883
LPC Booster Assy	72-32-80	5W0097	JIA0020	48618.41	32774	11139.51	7131	25000	13860.09	HPC	Rear Shaft Assy	6A7707	RCQYX4759	16444.58	10869	0	15000	4131
Fan Case Assy	72-32-85	5W0187	JKH085	48618.41	32774	17009.04	10738	OC	-	HPC	Rear Rotating Seal	6A4113	RCQDY12371	17306.49	11117	0	15000	3883
HPC MODULE	72-41-00	4W6407	410028	47850.59	32677	9183.40	6497	20000	10816.20	HPT	Stage 1 Hub	2A1801	PKLBH19158	7099.51	5339	0	15000	9661
DIFF. COMB. GRCPUP	72-42-00	2A0500	P420317	48026.25	31722	21506.26	14474	20000	DUE	HPT	Stage 1 Outer Air Seal	2A1350	PKLBG55497	7099.51	5339	0	15000	9661
Diffuser Case Assy	72-42-11	2A2883-01	PGGUAH3960	48026.25	31722	21506.26	14474	20000	DUE	HPT	Stage 1 Inner Air Seal	2A3109	PKLBFP7979	7099.51	5339	0	15000	9661
Outer CC Assy	72-42-61	2A3441-01	PA13238	48492.19	34146	2493.14	2046	10000	7506.46	HPT	Stage 2 Air Seal	2A4196	PKLBHG1657	7099.51	5339	0	10000	4661
No.4 Roller Bearing	72-43-13	2A0001	0312	UNK	UNK	2493.14	2046	10000	7506.46	HPT	Stage 2 Hub	2A1202	PKLBH35770	7099.51	5339	0	15000	9661
No.4 Brg Rear Sea Assy	72-43-20	2A3544	1982B	32801.57	20812	2493.14	2046	10000	7506.46	HPT	Stage 2 Bid Retn Plate	2A1813	PKLBHU9912	7099.51	5339	0	15000	9661
HPT STG.1 NOZZLE ASSY	72-44-00	2A4120	P440316	48092.58	32517	2493.14	2046	10000	7506.46	LPT	Stage 3 Disk	3A2513	JM2879D	22900.20	14485	0	20000	5515
Inner CC Assy	72-44-30	2A2034-001	PA12427	51158.18	33784	2493.14	2046	10000	7506.46	LPT	Stage 4 Disk	3A1984	MAD12110	22900.20	14485	0	20000	5515
HPT MODULE	72-45-00	2A4223	450329	37496.48	19482	7099.51	5339	10000	2900.09	LPT	Stage 5 Disk	3A2430	MAD14998	22900.20	14485	0	20000	5515
HPT Case Assy	72-45-21	2A1600	JM0363	37496.48	19482	7099.51	5339	10000	2900.09	LPT	Stage 6 Disk	3A2996	MAD17435	22900.20	14485	0	20000	5515
LPT MODULE	72-50-00	4W5192	500360	51500.41	34007	22900.20	14485	25000	2099.40	LPT	Stage 7 Disk	3A2514	JM2909D	22900.20	14485	0	20000	5515
LPT Case Assy	72-50-21	3A0991	M00495	51500.41	34007	22900.20	14485	25000	2099.40	LPT	Stage 3 Air Seal	3A0963	MAA47529	22900.20	14485	0	20000	5515
TEC Group/Assy	72-50-53	2A3455-01	PMEWAJ7272	35747.46	22796	18859.50	11717	25000	6140.10	LPT	Stage 4 Air Seal	3A1983	MAA03171	22900.20	14485	0	20000	5515
EXT.GEARBOX MODULE	72-60-00	4A1050	600105	51019.39	34528	5502.54	4191	25000	19497.06	LPT	Stage 5 Air Seal	3A1985	MAA03682	22900.20	14485	0	20000	5515
										LPT	Stage 6 Inner Air Seal	3A0078	ATP36428	22900.20	14485	0	20000	5515
										LPT	Stage 6 Air Seal	3A1988	MAD25374	22900.20	14485	0	20000	5515
										LPT	Stage 7 Air Seal	3A2522	MAD08445	22900.20	14485	0	20000	5515
										LPT	LP Shaft	5A0892	JJA709	22900.20	14485	0	20000	5515

NOTE : 1. TSN = Time Since New ; 2. CSN = Cycles Since New ; 3. TSL3 = Time Since L3 Maint. ; 4. CSL3 = Cycles Since L3 Maint.

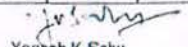
2. Physically verify the P/N & S/N of all parts and intimate immediately of any deviation observed to QA&TS Div., JECC.

3. The modules written in BOLD are the main module's whose P/N, S/N & life are maintained as per the requirement of IAE/AL EMMP. The status of the other module's is being maintained for tracking and record purpose only.

FWD MOUNT :- P/N 740M0006-501 S/N MTH00813 TSO : 2493.14 DUE FOR OTHER THAN OH INSP.
 AFT MOUNT :- P/N 740 2040-503 S/N CUM5194 TSO : 2493.14 DUE FOR OTHER THAN OH INSP.

(Quality Assurance & Technical Services Division, Jet Engine Overhaul Complex, IGI Airport, Trml-II, New Delhi - 110 037)

Checked By :


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