



Rolls-Royce

TRANSPORT CANADA
A.M.O. APPROVAL 1-58

ENGINE No. 85014 LOG BOOK CERTIFICATION

I certify that the engine identified hereon has had the following maintenance accomplished at :

TSN 6672.1 HOURS
TSO HOURS

CSN 2837 CYCLES
CSO CYCLES

OVERHAUL
REPAIR
INSPECTION

MODIFICATION
MID-LIFE INSPECTION & REWORK
TEST BED RUN



The above stated maintenance has been performed in accordance with the applicable airworthiness requirements and the engine hereon is approved for return to service. Please also refer to the certificate of compliance dated: JUN 14 2025 and the sales order no. 1487139 for pertinent details of the work performed.

Signed:  
AUTHORIZED INSPECTOR

Dated: JUN 15 2025

V. PISANO

RRC 610-001 REV. 12/2024

1. Approving Civil Aviation Authority/Country Autorité de l'aviation civile/Pays qui approuve le bon de sortie Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE BON DE SORTIE AUTORISÉE FORM ONE			3. Form Tracking No./Numéro de suivi du formulaire 2025-9000018	
4. Organization Name & Address Nom et adresse de l'organisme Rolls-Royce Canada Limitée 9500, Cote de Liesse, Lachine Québec, Canada H8T 1A2				5. Work Order/Contract/Invoice Bon de travail/ Contrat/Facture Customer: MEB Consulting Solutions Reference P.O.4501018084 Sales Order: 1487139		
6. Item Article	7. Description Description	8. Part No. Numéro de pièce	9. Qty. Qtée.	10. Serial/Batch No. Numéro de série/de lot	11. Status/Work Situation/Travail	
01	TAY AERO ENGINE	TAY 611-8C	1	85014	Repaired	
12. Remarks/Remarques REFER TO CERTIFICATE OF COMPLIANCE FOR PERTINENT DETAILS OF WORK PERFORMED DURING THIS SHOP VISIT FILED AT THIS ORGANIZATION UNDER SALES ORDER: 1487139 THE ENGINE WAS RETURNED FROM SERVICE DUE TO * OVERHAUL AS PER THE TAY 611-8C GENERIC EMP * AND WAS REPAIRED, MODIFIED AND TESTED IN ACCORDANCE WITH ENGINE MANUAL E-TAY-6RR REV.55, OVERHAUL WORKSCOPE AS PER THE GENERIC EMP 611-8C-001, ISSUE 8 AND CUSTOMER P.O. 4501018084. NOTE(1): ENGINE FUEL SYSYEM HAS BEEN FULLY INHIBITED. NOTE(2): AS THE IDG OIL COOLER IS AN AIRCRAFT POWERPLANT UNIT, NOT A ROLLS-ROYCE UNIT, THEREFORE, NO WORK NOR INSPECTION WAS PERFORMED ON THE UNIT DURING THIS SHOP VISIT. THIS IS THE RESPONSIBILITY OF THE FBO/CUSTOMER TO ENSURE SERVICEABILITY OF THIS UNIT. TSN:6672.1 CSN:2837 TSO:N/A CSO:N/A						
13a. Certifies that the items identified above were manufactured in conformity to: Le présent bon certifie que les articles indiqués ci-dessus ont été construits conformément à: <input type="checkbox"/> Approved design data and are in condition for safe operation Des données de conception approuvées et qu'ils peuvent être utilisés en toute sécurité <input type="checkbox"/> Non approved design data specified in block 12. Des données de conception non approuvées indiquées à la case 12.				14a. <input checked="" type="checkbox"/> CAR 571.10 (Maintenance release) / RAC 571.10 (Certification après maintenance). <input type="checkbox"/> Other regulation specified in block 12. Autre réglementation précisée à la case 12. Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12 has been performed in compliance with the <i>Canadian Aviation Regulations</i> . Le présent bon de sortie certifie que, sauf indication contraire à la case 12, le travail indiqué à la case 11 et décrit à la case 12, a été effectué conformément au <i>Règlement de l'aviation canadien</i> .		
13b. Signature Signature		13c. Approved Organization Number Numéro de l'organisme agréé		14b. Signature Signature  		14c. Approved Organization Number Numéro de l'organisme agréé AMO 1-58
13d. Name Nom		13e. Date (dd/mmm/yyyy) Date (jj/mmm/aaaa)		14d. Name Nom ALEXANDRE STE-CROIX		14e. Date (dd/mmm/yyyy) Date (jj/mmm/aaaa) 13/Jul/2025

(Previously form 24-0078) Installer Responsibilities / (Ancien formulaire 24-0078) Responsabilités du monteur.

This certificate does not constitute authority to install. Installer working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified. Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.

Le présent bon de sortie ne constitue pas une autorisation de montage. Le monteur qui travaille conformément à la réglementation d'un pays autre que celui spécifié à la case 1 doit s'assurer que la réglementation en question reconnaît la certification du pays ainsi spécifié. Les déclarations des cases 13a et 14a ne constituent pas une certification de montage. Dans tous les cas, le dossier technique de l'aéronef doit inclure une certification de montage délivrée conformément à la réglementation nationale qui s'applique, avant que l'aéronef puisse voler.



TEST RECORD AND CERTIFICATE TAY 611-8C ENGINE

ENGINE TYPE: 611-8C	REWORK CATEGORY: RECTIFICATION	SERIAL NUMBER: 85014
TEST OUTSIDE AIR TEMP.: 25.9 °C	TEST PRESSURE: 14.639 Psia	
AIR METER (RX48670) S/N: RB183-04	FINAL NOZZLE (BRF15142) S/N: TFN10	TEST CELL NO.: RRC #6

DATE PASSED FINAL TEST: JULY 13, 2025	DURATION OF TEST: 4 HOURS 25 MINUTES
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FUEL APPROVED: CAN/CGSB-3.23-2002 (JET A-1)	APPROVED OIL USED: 2380	FUEL SPECIFIC GRAVITY: 0.8097 at 15 °C
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ACCEPTABLE LIMITATIONS & RESULTS FROM FINAL RATING CURVE (CORRECTED @ ISA, SLS, Dry Condition)		MAXIMUM TAKE-OFF (@ 13850 lbf)		MAXIMUM CONTINUOUS (@ 12420 lbf)	
	UNITS	MAX. LIMIT	RESULT	MAX. LIMIT	RESULT
NL	%	89.00	86.07	86.20	82.67
NH	%	96.20	94.58	95.80	92.24
T.G.T. *	°C	705	676	661	632
S.F.C.	(lb/hr/lbf)	-----	0.4220	-----	0.4125
EPR *	---	1.6690	1.6649	1.5980	1.5939

* - Trimmed Parameters

EPR TRIM (DISCRETE LEVEL)	12	T.G.T. TRIM (DISCRETE LEVEL)	24	RATING TRIM	N/A
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ENGINE VIBRATION RESULTS		
CHANNEL	LIMIT	RESULT
MAXIMUM BROAD BAND (VERTICAL)	17.0 mm/s Peak	7.6 mm/s Peak
MAX. FIRST ORDER TRACKED LP (VERTICAL)	10.2 mm/s Peak	6.9 mm/s Peak
MAX. FIRST ORDER TRACKED HP (VERTICAL)	10.16 mm/s Peak	5.2 mm/s Peak

OIL CONSUMPTION	0.2	U.S. PINTS/HR
OIL SUPPLY PRESSURE AT MAX. TAKE-OFF	45.50	Psig
SCAVENGE OIL INLET TEMP. AT MAX. TAKE-OFF	59.83	°C

WEIGHT POSITION IS IN RELATION TO BLADE NO. 1 NUMERICAL PROGRESSION IS C.C.W. LOOKING FROM THE FRONT. (I.L.W. - IN LINE WITH)			
Weight:	N/A	Grams	I.L.W. Blade No.: N/A
Weight:	N/A	Grams	I.L.W. Blade No.: N/A
Weight:	N/A	Grams	I.L.W. Blade No.: N/A

Remarks:

ENGINE TEST STATEMENT

This Engine has been tested and conforms to the relevant Rolls-Royce plc Test Specification.

Name of Signatory Dwight Faithful

Signed and Stamped



Approved Signatory for and on behalf of **Rolls-Royce Canada Limitée**

Date JULY 14, 2025



AMO 1-58

CERTIFICATE OF COMPLIANCE

CERTIFICAT de CONFORMITÉ

<u>Make - Constructeur</u>	<u>Model- Modèle</u>	<u>Serial No. - No de Série:</u>	<u>Sales Order - Commande client</u>
ROLLS-ROYCE	Tay 611-8C G450	85014	1487139
TSN: 6672.1	TSO: N/A		
CSN: 2837	CSO: N/A		

The following MODs / Repairs have been accomplished this shop visit:

MODIFICATIONS EMBODIED:

- SB36-1661 REV0 AIR OUTLETS-NEUTRAL - INTRODUCTION OF A NEW BONDING LEAD BETWEEN THE LOW PRESSURE (LP) COOLING AIR TRANSFER TUBE AND THE COMBUSTION CHAMBER OUTER CASING
- SB71-1844 REV0 INTRODUCTION OF ALTERNATIVE NUTS FOR THE V-CLAMP ASSEMBLIES USED AT SEVERAL ENGINE LOCATIONS
- SB72-1589 REV0 TURBINE ROTOR DISCS AND SHAFT-LP - INTRODUCTION OF DECREASED THICKNESS LP TURBINE STAGE 1 AND 2 RETAINING AND LOCKING PLATES - MOD.72-1589
- SB72-1670 REV0 INPUT DRIVE-BEVEL GEAR SHAFT ASSEMBLY - INTRODUCTION OF A NEW HIGH SPEED GEARBOX SEALING DUCT WITH IMPROVED OIL SEALING
- SB73-1842 REV0 FUEL SYSTEM TUBES AND FITTINGS-EXTERNAL-NEUTRAL - INTRODUCTION OF DIFFERENT STANDARD SEAL RINGS AND THREE MODIFIED CLIP POSITIONS FOR THE LOW PRESSURE (LP) FUEL TUBES
- SB76-1791 REV0 CONTROL LINKAGE-ENGINE MOUNTED - INTRODUCTION OF THICKER LOCKING NUTS FOR THE FUEL METERING UNIT (FMU) EMERGENCY SHUT-OFF CABLE (ESOC) CONTROL ROD ASSEMBLY INSTALLATION
- SB79-1796 REV0 INTRODUCTION OF AN OIL FILL INSTRUCTION LABEL ON THE OIL TANK TO PREVENT OIL OVERFILLING
- SB79-1816 REV0 OIL SYSTEM TUBES AND FITTINGS-EXTERNAL-NEUTRAL - INTRODUCTION OF SHORTER BOLTS ON THE OIL FILTER HOUSING

NON-MODIFICATION SERVICE BULLETIN COMPLIED WITH:

- NMSB72-1835 REV0 LOW PRESSURE (LP) COMPRESSOR (FAN) BLADES - DRY FILM LUBRICANT RE-APPLICATION CALCULATION METHOD - NON-MODIFICATION SERVICE BULLETIN

TECHNICAL INSTRUCTION COMPLIED WITH:

- CTTI-122 POWER PLANT - LIST OF PARTS TO BE OVERHAULED FOR ENGINES PROCESSED AT RRC FOR MID LIFE OR OVERHAUL

TECHNICAL VARIANCES EMBODIED:

- TVH21758 INTERNAL GEARBOX DRIVE HOUSING - REPAIR CORROSION ON THE MATING FACE AA
- TV232800 GEARBOX MODULE - REVISION OF GEARBOX MODULE ASSEMBLY TASK
- TV234964 HIGH PRESSURE (HP) COMPRESSOR STAGE 4 ROTOR DISC - ADVANCE COPY OF HRS5637. ISSUE 02 (HPC STAGE 4 ROTOR DISC - REPAIR MINOR DAMAGES BY HAND DRESSING)
- TV234966 HIGH PRESSURE (HP) COMPRESSOR STAGE 6 ROTOR DISC - ADVANCE COPY OF HRS5639. ISSUE 02 (HPC STAGE 6 ROTOR DISC - REPAIR MINOR DAMAGES BY HAND DRESSING)
- TV249875 LP TURBINE BEARING SEAL SLEEVE-REVISION OF CLEANING AND INSPECTION TASK
- TV253176 HP COMPRESSOR ROTOR FRONT SHAFT-ADVANCE COPY OF HRS5707 ISSUE 02 (HP COMPRESSOR ROTOR FRONT SHAFT REPAIR MINOR DAMAGE BY HAND DRESSING)
- TV266459 INTRODUCTION OF A NEW IPC ROTOR MINI MODULE INSPECTION TASK
- TV276067 HPC ROTOR REAR SHAFT-DVANCE ISSUE OF CR:DW-10335 IS TO CORRECT THE INSPECTION LIMITS. NOTES AND THE DISCREPANCIES IN THE ILLUSTRATION
- TV276676 HIGH PRESSURE COMPRESSOR STAGE 2 ROTOR DISC-ADVANCE COPY OF HRS5635 ISSUE 03 (HIGH PRESSURE COMPRESSOR STAGE 2 ROTOR DISC - REPAIR MINOR DAMAGES BY HAND DRESSING)
- TV276854 HIGH PRESSURE COMPRESSOR STAGE 4 ROTOR DISC-ADVANCE COPY OF HRS5637 ISSUE 03 (HIGH PRESSURE COMPRESSOR STAGE 4 ROTOR DISC - REPAIR MINOR DAMAGES BY HAND DRESSING)
- TV276868 HIGH PRESSURE (HP) COMPRESSOR STAGE 5 ROTOR -ADVANCE COPY OF HRS5638 ISSUE 03 (HIGH PRESSURE COMPRESSOR STAGE 5 ROTOR DISC REPAIR MINOR DAMAGES BY HAND DRESSING)
- TV277178 HIGH PRESSURE COMPRESSOR STAGE 6 ROTOR DISC-ADVANCE COPY OF HRS5639 ISSUE 03 (HIGH PRESSURE COMPRESSOR STAGE 6 ROTOR DISC - REPAIR MINOR DAMAGES BY HAND DRESSING)



Rolls-Royce

AMO 1-58

CERTIFICATE OF COMPLIANCE

CERTIFICAT de CONFORMITÉ

Make - Constructeur	Model- Modèle	Serial No. - No de Série:	Sales Order - Commande client
ROLLS-ROYCE	Tay 611-8C G450	85014	1487139
TSN: 6672.1	TSO: N/A		
CSN: 2837	CSO: N/A		
TV277808	HIGH PRESSURE COMPRESSOR STAGE 9 ROTOR DISC-ADVANCE COPY OF HRS5642 ISSUE 03 (HIGH PRESSURE COMPRESSOR STAGE 9 ROTOR DISC - REPAIR MINOR DAMAGES BY HAND DRESSING)		
TV280274	ADVANCE ISSUE OF CR:DW-10307-TO ADD THE INSTRUCTIONS TO CLARIFY THE REQUIREMENT OF PART 3 DRESSING		
TV281356	HP TURBINE SHAFT ASSEMBLY-ADVANCE COPY OF FLY-SHEET FOR HRS5603 ISSUE 03 (HP TURBINE SHAFT ASSEMBLY REPAIR DAMAGE ON SNAP DIAMETER BY METAL SPRAY		
TV286974	HIGH PRESSURE COMPRESSOR STAGES 1-12 ROTOR BLADES-ADVANCE COPY OF HRS5729 ISSUE 02 (HIGH PRESSURE COMPRESSOR (HPC) STAGES 1 TO 12 ROTOR BLADES RESTORE THE SURFACE CONDITION)		
TV288724	ROD ASSY AND BEARING ROD END-ADVANCE ISSUE OF CR:DW-10998-TO UPDATE THE CRACK EXAMINATION PROCEDURE FOR ROD ASSY AND BEARING ROD END		
TV289157	HPC ROTOR REAR SHAFT AND SLEEVE ASSEMBLY-REPAIR CORROSION AND SCORES ON VARIOUS LOCATIONS		
TV293476	HP TURBINE SHAFT ASSEMBLY-ADVANCE COPY OF FLY-SHEET FOR HRS5603 ISSUE 03 (HP TURBINE SHAFT ASSEMBLY REPAIR DAMAGE ON SNAP DIAMETER BY METAL SPRAY		
TV294120	HIGH PRESSURE (HP) COMPRESSOR SHAFT FRONT HOUSING ASSEMBLY-ADVANCE COPY OF HRS5601 ISSUE 03 (HIGH PRESSURE (HP) COMPRESSOR SHAFT FRONT HOUSING ASSEMBLY RE-APPLY SURFACE PROTECTION COATINGS)		
TV294992	HP COMPRESSOR STAGE 6 ROTOR DISC-REPAIR 1 OFF DENT ON DOVETAIL CORNER AND EDGE		
TV295137	LPC ROTOR DISC ASSY-REPAIR GALLING ON DOVETAIL SLOT ZONE 2		
TV295353	LPT STAGE 2 ROTOR DISC-REPAIR CORROSION PITTING ON FACE AT LOCATION 17		
TV295510	LP TURBINE SHAFT-REPAIR DAMAGES AT VARIOUS LOCATIONS		
TV295752	ACCESSORY SUSPENSION BRACKET ASSY-REPAIR CORROSION ON VARIOUS LOCATIONS		
TV296147	IP COOLING AIR MANIFOLD ASSY-REPAIR CORROSION PITTING ON FACE 8 AND FACE 13		
REPAIR SCHEMES EMBODIED:			
HRS3183	REMOVE AND RE-APPLY EROSION AND HEAT/CORROSION RESISTANT EPOXY SILICONE PAINT COATING		
HRS3405	REPAIR CHAFFED OR FRAYED WIRES.		
HRS5663	APPLY DRY FILM LUBRICANT (DFL) ON BEARING ASSEMBLIES		
HRS5687	REPLACE THE CONNECTOR(S), BACKSHELL(S), BOOT(S), CONTACT SOCKET(S), CONTACT PIN(S) OR CABLE(S)		
HRS5689	REPLACE THE TIES AND IDENTIFICATION SLEEVES		
HRS5690	HARNESS LOOM AD-BYPASS & CORE LANE B		
HRS5691	HARNESS LOOM AE - EEC TO APRON LANE A - PLANNED TO TV154298R ISSUE 01, 02/JUN/15. ADVANCE COPY OF HRS5691 ISSUE 01		
HRS5711	IP COMPRESSOR ENGINE FRONT MOUNT - SPHERICAL BEARING - APPLY THE DRY FILM LUBRICANT (DFL)		
HRS5729	SURFACE PROTECTION HPC BLADES STG 1 - 12		
AIRWORTHINESS DIRECTIVES			
SEE ATTACHED AIRWORTHINESS DIRECTIVES / SERVICE BULLETIN STATUS SHEET.			
NOTES ABOUT THIS PIECE OF EQUIPMENT:			
THE ENGINE WAS RETURNED FROM SERVICE DUE TO "OVERHAUL AS PER THE TAY 611-8C GENERIC EMP" AND WAS REPAIRED, MODIFIED AND TESTED IN ACCORDANCE WITH ROLLS-ROYCE ENGINE MANUAL E-TAY-6RR REV.55, MIDLIFE/CALENDAR LIFE WORKSCOPE AS PER GENERIC EMP 611-8C-001 ISSUE 8 AND CUSTOMER P.O. 4501018084.			



Rolls-Royce

Rolls-Royce Canada Limitée
9500, Côte de Liesse, Lachine
Québec, Canada, H8T 1A2

AMO 1-58

CERTIFICATE OF COMPLIANCE

CERTIFICAT de CONFORMITÉ

<u>Make - Constructeur</u> ROLLS-ROYCE	<u>Model- Modèle</u> Tay 611-8C G450	<u>Serial No. - No de Série:</u> 85014	<u>Sales Order - Commande client</u> 1487139
<u>TSN:</u> 6672.1	<u>TSO:</u> N/A		
<u>CSN:</u> 2837	<u>CSO:</u> N/A		

ENGINE REAR LINKS (P/N: JR30345, S/N: BSEXY0932 P/N: JR30346, S/N: BSEXY0923). EXHAUST COLLECTOR SUPPORT STRUTS AND FRONT MOUNT (P/N: JR28161, S/N: F4446/13) WERE OVERHAULED IN ACCORDANCE WITH ROLLS-ROYCE ENGINE MANUAL REF: E-TAY-6RR REV.55.

AS THE IDG OIL COOLER IS AN AIRCRAFT POWERPLANT UNIT. NOT A ROLLS ROYCE UNIT, THEREFORE. NO WORK NOR INSPECTION WAS PERFORMED ON THE UNIT DURING THIS SHOP VISIT. THIS IS THE RESPONSIBILITY OF THE FBO/CUSTOMER TO ENSURE SERVICEABILITY OF THIS UNIT.

- LP COMPRESSOR ROTOR BLADES ORIGINAL POSITIONS REMAIN UNCHANGED.
- 31 H.P.1 TURBINE BLADES P/N: JR57132 NEW MATERIAL
- 17 H.P.1 TURBINE BLADES P/N: JR57132 OVERHAULED (EX: 85032 TSN: 4471.6).
- 3 H.P.1 TURBINE BLADES P/N: JR57132 OVERHAULED (EX: 85232 TSN:11721.3).
- 37 H.P.1 TURBINE BLADES P/N: JR57132 OVERHAULED (EX: 85169 TSN:8004.7).

<u>MODULE:</u>	<u>S/N:</u>	<u>TSN / CSN</u>	<u>WORK / STATUS:</u>	<u>SALES ORDER #:</u>
M01500AA	91857005	6672.1 / 2837	LEVEL 3	1487139
M02500AA	92857005	6672.1 / 2837	LEVEL 2.1	1487139
M03500AA	93857005	6672.1 / 2837	LEVEL 2.8	1487139
M04500AA	94857005	6672.1 / 2837	LEVEL 3	1487139
M05500AA	95857005	6672.1 / 2837	LEVEL 2.8	1487139
M06500AC	96857005	6672.1 / 2837	LEVEL 2.5	1487139
M07500AA	97857005	6672.1 / 2837	LEVEL 2.5	1487139

CERTIFICATION: CONFORMITY STATEMENT

Certified that the whole of the material and/or parts and/or engine detailed above (except as otherwise specified) conforms to all specifications relevant thereto in accordance with the Conditions of the contract or purchase order.

CERTIFICATION: DÉCLARATION DE CONFORMITÉ

Certifié que tous les matériaux et/ou pièce et/ou le moteur détaillés ci-haut (sauf si indiqué autrement) sont conformes aux spécifications pertinentes et ce faisant aux conditions du contrat ou du bon de commande.

Authorized signatory - Signataire autorisé

Stamp - Estampille

Date


VITALE PISANO



14/Jul/2025

AMO 1-58



AIRWORTHINESS DIRECTIVES INSTRUCTIONS ACCOMPLISHMENT STATUS

Transport Canada A.M.O approval 1-58

ENGINE MARK: TAY 611-8C	ENGINE SERIAL NO. 85014	SALES ORDER NO. 1487139	UNITED STATES OF AMERICA
TSN: 6672.1	CSN: 2837	STATE OF REGISTRY:	
ACCOMPLISHMENT INSTRUCTIONS	REFERENCE AD (FAA/EASA/LBA)	AD DESCRIPTION	ACCOMPLISHMENT STATEMENT
			REMARKS

SB 72-A1850 R1 or later	FAA 2007-26-19	Engine - Low Pressure Compressor Case Assembly Ice Impact Panels - Inspection / Rework / Replacement	P/AC	Previously Accomplished On L/P C/S/N SIP716
TLM 05-10-01 / SB 72-1835 R0	FAA 2020-23-08	Engine - Low Pressure Compressor Fan Blades - Dry Film Lubricant re-application calculation method	AC	Accomplished on LP Fan Blades installed. Module M01500AA s/n 91857005
SB 72-A1769 R0 or later	FAA 2012-06-17	Engine - Stage 2 High Pressure Turbine Disc Spanner Retaining Nut - Replacement	N/A	N/A TO ENGINE S/N 85014

Codes:
 AC : Accomplished - AD requirements met at this shop visit
 P/AC: Previously Accomplished - AD requirements met at a previous shop visit

N/A : AD requirements not applicable to this engine or parts/component installed
 N/AC: Not Accomplished - AD requirements not met at this shop visit.

AUTHORIZED SIGNATORY:	VITALE PISANO	DATE: 14/JUL/2025	STAMP
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Rolls-Royce

TAY 611-8C MPD COMPLIANCE CHECKLIST

GULFSTREAM GIV,G450,GIV-SP

OPERATOR: MEB Consulting Solutions

ESN: 85014

TSN: 6672.1

CSN: 2837

DATE: July 13 2025

Compliance Codes	A = Complied at this shop visit.	C = Not applicable.
	B = Not complied with at this shop visit.	

Refer to LOP MS8-4-2 6.0 for the Definitions of Inspection Criteria's

AMM / CMP REF	DESCRIPTION / TASK TYPE	RR Engine Manuals & CMM REF	ACCOMPLISHED		STAMP	Compliance code (To be filled by SCS)
			YES	NO N/A (Not Applic.) N/R (Not Received)		
AMM 71-23-00 CMP 712217 712218	Check -- Front Engine Mount Assembly	EM 72-36-20-200-800	YES			A
AMM 72-00-00 CMP 724005 724006	Check - Engine Combustion and High Pressure Turbine Section – (Combustion, NGVs, HPT Blades) – (Minimum Requirement: Borescope Inspection)	EM 71-00-00-210-006	YES			A
AMM 72-30-10 CMP 722005 722010	Check – Spinner -Fairing and Nose Tip Cap – (Nose Cone Assy)	EM 72-30-10-200-800	YES			A



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TAY 611-8C MPD COMPLIANCE CHECKLIST

GULFSTREAM GIV,G450,GIV-SP

OPERATOR: MEB Consulting Solutions

ESN: 85014

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DATE: July 13 2025

Compliance Codes

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 D = Unit/Assembly not installed.

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AMM / CMP REF	DESCRIPTION / TASK TYPE	RR Engine Manuals & CMM REF	ACCOMPLISHED		STAMP	Compliance code (To be filled by SCS)
			YES	NO N/A (Not Applic.) N/R (Not Received)		
AMM 72-31-12 CMP 723101 723102	Check - Low-pressure Compressor Blades – (Fan Blades)	EM 72-31-12-200-800	YES			A
AMM 72-32-30 CMP 727127 727128	Check - Fan Outlet Guide Vanes – (LPC OGVs)	EM 72-32-30-200-800	YES			A
AMM 72-61-00 CMP 726115 726120	Check – Accessory Gearbox Mounts and Link – (AGB)	EM 72-61-10-200-800	YES			A
AMM 72-61-00 CMP 726125 726130	Check - Accessory Gearbox Mounting Features – (AGB)	EM 72-00-00-200-813	YES			A
AMM 72-71-01 CMP 727105 727106	Check - Engine System and Dressing Bypass Support / Attachments - (General Visual of the Engine)	EM 72-00-00-200-814	YES			A



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TAY 611-8C MPD COMPLIANCE CHECKLIST

GULFSTREAM GIV,G450,GIV-SP

OPERATOR: MEB Consulting Solutions

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Refer to LOP MS8-4-2 6.0 for the Definitions of Inspection Criteria's

AMM / CMP REF	DESCRIPTION / TASK TYPE	RR Engine Manuals & CMM REF	ACCOMPLISHED		STAMP	Compliance code (To be filled by SCS)
			YES	NO N/A (Not Applic.) N/R (Not Received)		
AMM 72-71-01 CMP 727107 727108	Check - Engine Bypass Duct Outer Surface - (Front & Rear Bypass Ducts)	EM 72-71-01-200-800 72-71-03-200-800	YES			A
AMM 74-20-00 CMP 742015 742016 742017 742018	Check - Igniters Plug (One Life Item)	N/A - To Be Replaced each Shop Visit	YES			A
AMM 76-23-00 CMP 762339 762340	Check - Low-pressure Turbine Fuel Shut-off System	CMM 76-23-00-200-801	YES			A
AMM 78-00-00 CMP 780005 780006	Check - RRC Reference: LPT Bearing Support Assy	EM 72-53-10-200-800	YES			A



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TAY 611-8C MPD COMPLIANCE CHECKLIST

GULFSTREAM GIV,G450,GIV-SP

OPERATOR: MEB Consulting Solutions

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AMM / CMP REF	DESCRIPTION / TASK TYPE	RR Engine Manuals & CMM REF	ACCOMPLISHED		STAMP	Compliance code (To be filled by SCS)
			YES	NO N/A (Not Applic.) N/R (Not Received)		
AMM 78-10-02 CMP 781103 781104	Check - Turbine Exhaust Cone Assembly	EM 72-53-20-200-800	YES			A
AMM 78-10-02 CMP 781125 781126	Check - Exhaust Collector Support	EM 72-53-30-200-800	YES			A
AMM 78-11-01 CMP 781117 781118	Check - Exhaust Mixer Assembly	EM 72-53-10-200-800	YES			A
AMM 79-21-02 CMP 792101 792102	Check - Oil Pressure Filter -- (Oil Filter)	EM 72-00-00-200-815	YES			A
AMM 80-11-01 CMP 726105 726110	Check & Lubricate - Engine Starter Splines (Only if Starter is received, refer to Booking Sheet)	BUILD PLANNING: MAIN BUILD - 1813M- op 970		N/R		D



Rolls-Royce

TAY 611-8C MPD COMPLIANCE CHECKLIST

GULFSTREAM GIV,G450,GIV-SP

OPERATOR: MEB Consulting Solutions	ESN: 85014	TSN: 6672.1	CSN: 2837	DATE: July 13 2025
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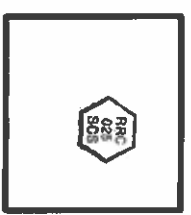
Compliance Codes	A = Complied at this shop visit.	C = Not applicable.
	B = Not complied with at this shop visit.	

Refer to LOP MS8-4-2 6.0 for the Definitions of Inspection Criteria's						
AMM / CMP REF	DESCRIPTION / TASK TYPE	RR Engine Manuals & CMM REF	ACCOMPLISHED		STAMP	Compliance code (To be filled by SCS)
			YES	NO N/A (Not Applic.) N/R (Not Received)		
AMM 73-11-03 CMP 731023/731024	Low pressure fuel filter element-Discard	To Be Replaced each Shop Visit	YES			A

NOTE: IT IS THE RESPONSIBILITY OF THE OPERATOR TO INFORM ROLLS-ROYCE OF AMM/CMP UPDATES IN ORDER TO MAINTAIN EM/AMM EQUIVALENCY

To be filled by SCS

Date: _____
 Print Name: V. PISANO Signed:  JUN 14 2025 Stamp: _____





TAY611-8C ACCESSORY LOG SHEET

OPERATOR MEB Consulting Solutions

T.S.N. 6672.1

ENGINE S/N 85014

MARK 611-8C

T.S.O. N/A

SALES ORDER 1487139

ACCESSORY	ATA	PART No.	SERIAL No.	TIME SINCE NEW	TIME SINCE OVERHAUL	MODIFICATION STANDARD	REMARKS
HYDRAULIC PUMP	29-11-00						NOT RECEIVED -SHIPPED LESS
GENERATOR VSCF	24-11-01						NOT RECEIVED -SHIPPED LESS
FUEL PUMP LP	73-11-04 01-045	BP230-6MK5	6052	6672.1	N/A		VISUALLY INSPECTED
AIR STARTER							NOT RECEIVED -SHIPPED LESS
CONTROL VALVE STARTER (installed on starter)	CMM80-11-01 01-001						NOT RECEIVED -SHIPPED LESS
TEMP CONT SIGNAL AMPLIFIER	73-21-04 01-100	616EUC01 1EGC2000					NOT RECEIVED -SHIPPED LESS
CONTROLLER, ENG. ELECT. (EEC)	73-21-15 01-350	04AH	BX780066	6672.1	N/A		VISUALLY INSPECTED
FUEL METERING UNIT	73-21-18 01-402	FMU1101	SFF05-003	9135.5	N/A		VISUALLY INSPECTED EX 85039
ALTERNATOR PMA	73-21-19 01-100	PMA5101-02	N1610006	0.0	N/A		VISUALLY INSPECTED EX 85026
HE IGNITER UNIT UPPER	74-11-01 01-010	9060440-2	O4057312	UNKN	N/A		REPAIRED EX 15186
HE IGNITER UNIT LOWER	74-11-01 01-010	9060440-2	4325723	UNKN	N/A		VISUALLY INSPECTED
BLEED VALVE ACTUATOR	75-32-11 01-100	HBVA101	8064	6672.1	N/A		VISUALLY INSPECTED
VIGV ACTUATOR	75-32-12 01-100	VIGVA101	8066	6672.1	N/A		VISUALLY INSPECTED
FUEL FLOW TRANSMITTER	73-21-09 01-010		9-217-73	111123-44	6672.1	N/A	VISUALLY INSPECTED
FUEL DIFF PRESSURE SWITCH	73-33-01 01-275	APT11B1500	K0057	UNKN	UNKN		VISUALLY INSPECTED
DRAINS EJECTOR PUMP	73-11-16 16-455	EJP101	SOE14-40	2928.8	N/A		VISUALLY INSPECTED
HP FUEL PUMP	73-11-05 01-005	GD502	B062	6672.1	N/A		VISUALLY INSPECTED
OIL COOLER	79-22-01 01-005	47121-1092	FC27744	11737.0	N/A		OVERHAUL EX 85204
OIL QUANTITY TRANS	77-47-03 02-100	3-1579-300	00024	6672.1	N/A		VISUALLY INSPECTED
OIL PRESSURE TRANSMITTER	77-47-01 01-500	APT12B1500	K0046	6672.1	N/A		VISUALLY INSPECTED
ELEMENT LP FUEL FILTER	73-11-03 01-075	MFFA370-2	124975	0.0	N/A		NEW MATERIAL
HE IGNITION PLUGS LH	74-21-03 01-200	Y183-5	24070971	0.00	N/A		NEW MATERIAL
HE IGNITION PLUGS L/H	74-21-03 01-200	Y183-5	24070972	0.00	N/A		NEW MATERIAL
LP1 THROAT AREA:		N/A					
HP1 THROAT AREA:		27847.328 SQ MM					

V. PISANO



SIGNED: [Signature]
WILL NOT BE KEPT UP TO DATE
RRC 670-236 Rev.02/2023

ENGINE CHECK LIST
PAGE 1 OF 1

DATE: JUN 15 2025
PRINTED 7/15/2025 7:10 AM
PRINTED VERSION FOR REF ONLY

TRANSPORT CANADA

AUTHORIZED RELEASE CERTIFICATE FORM ONE

EXECAIRE, A DIVISION OF I.M.P. GROUP LIMITED
10225 RYAN AVENUE, DORVAL, QUEBEC H9P 1A2

3. Form Tracking No
NDT-15279

5. Work Order / Contract / Invoice
4000773968

4. Organization Name and Address

6. Item
1.00

7. Description
BLADE FAN

8. Part No.
JR58319

9. Qty.
22

10. Serial/ Batch No
RGD25410, RGD25406, RGD25417,
RGD25409, RGD25391, RGD25385,
RGD25411, RGD25399, RGD25404,
RGD25402, RGD25419, RGD25394,
RGD25403, RGD25415, RGD25393,
RGD25414, RGD25380, RGD25379,
RGD25408, RGD25400, RGD25397,
RGD25392

11. Status / Work
INSPECTED / TESTED

12. Remarks

ULTRASONIC INSPECTION PERFORMED ON ITEM LISTED ABOVE IN ACCORDANCE WITH ROLLS-ROYCE TAY 611 8C ENGINE MANUAL TASK 72-31-12-200-801, SUBTASKS 72-31-12-820-401 AND 72-31-12-270-401 DATED SEP 15/19. PURCHASE ORDER: 4000773968, ORDER: 34709742
W/O: 577033

13a. Certified that signatures identified above were manufactured in conformity to:

- Approved design data and are in conformance to safe operation
- Non approved design data specified in block 12

13b. Approved Organization Number

13c. Signature

13d. Date (dd-mm-yyyy)



14a.

- CAR 571.10 Maintenance Release
- Other regulation specified in block 12

14b. Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations (CARs)

14c. Approved Organization Number

14d. Signature
Reza Ehteshami



14e. Date (dd-mm-yyyy)

14d. Name
Reza Ehteshami

14c. Approved Organization Number
TCCA AMO 1-68

14e. Date (dd-mm-yyyy)
1-MAY-2025

INSTALLER RESPONSIBILITIES

This certificate does not constitute authority to install.
Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.
Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.

1. Approving Competent Authority/Country 2.

CAA/UNITED KINGDOM

AUTHORISED RELEASE CERTIFICATE CAA FORM 1

3. Form Tracking Number
CN64930922-0010-001

4. Organisation Name and Address



Rolls-Royce

Rolls-Royce plc
PO Box 31
Derby
DE24 8BJ

5. Work Order/Contract/Invoice

BCS11735968
Case 15067239

6. Item	7. Description	8. Part Number	9. Quantity	10. Serial Number	11. Status/Work
1	DISC,	JR18049	1	RRSU03K234	NEW

12. REMARKS: Where N/A is quoted in block 10 this indicates that these part(s) are not considered as requiring serial number control by Rolls-Royce. Part(s) may have reference numbers from the manufacturing process.

1 CPO 0597614201 CPI 10

This document has been issued according to an approved computer generated signature procedure.

13a. Certifies that the items identified above were manufactured in conformity to:

- approved design data and are in a condition for safe operation
- non-approved design data specified in block 12

14a. Part 145A, 80 Release to Service Other regulation specified in block 12

14b. Part 145A, 80 Release to Service Other regulation specified in block 12

13b. Authorized Signature 	13c. Approval/Authorisation Number DK. 21G. 2003	14b. Authorized Signature
13d. Name PAUL WINFIELD	13e. Date (dd mmm yyyy) 09 JUN 2025	14d. Name

This certificate does not automatically constitute authority to install the item(s).
CAA Form 1-21 Issue 1

USER/INSTALLER RESPONSIBILITIES
Where the user/installer performs work in accordance with regulations of an airworthiness authority different than the airworthiness authority specified in block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts items from the airworthiness authority specified in block 1.

Statements in block(s) 13a and 14a do not constitute installation certification. In all cases the aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.

1. Approving Competent Authority/Country
CAA/UNITED KINGDOM

2. **AUTHORISED RELEASE CERTIFICATE**
CAA FORM 1

3. Form Tracking Number
CN64880274-0010-001



4. Organisation Name and Address
Rolls-Royce
Rolls-Royce plc
PO Box 31
Derby
DE24 8BJ

5. Work Order/Contract/Invoice
BCS11728147
Case 15020618

6. Item	7. Description	8. Part Number	9. Quantity	10. Serial Number	11. Status/Work
1	COMBUSTOR, ASSY OF	JR58712	1	203717TLB9294	NEW

12. REMARKS: Where N/A is quoted in block 10 this indicates that these part(s) are not considered as requiring serial number control by Rolls-Royce. Part(s) may have reference numbers from the manufacturing process.
1 CPO 0594937401 CPl 10

This document has been issued according to an approved computer generated signature procedure.

13a. Certifies that the items identified above were manufactured in conformity to:
 approved design data and are in a condition for safe operation
 non-approved design data specified in block 12

13b. Authorised Signature




13c. Approval/Authorisation Number
UK. 21G. 2003

13d. Name
Aurinder Raabanda

13e. Date (dd mm/yy)
20 MAY 2025

14a. Authorised Signature


14b. Date (dd mm/yy)


14c. Date (dd mm/yy)


14d. Name


14e. Date (dd mm/yy)


14f. Name


14g. Date (dd mm/yy)


14h. Name


14i. Date (dd mm/yy)


14j. Name


14k. Date (dd mm/yy)


14l. Name


14m. Date (dd mm/yy)


14n. Name


14o. Date (dd mm/yy)


14p. Name


14q. Date (dd mm/yy)


14r. Name


14s. Date (dd mm/yy)


14t. Name


14u. Date (dd mm/yy)


14v. Name


14w. Date (dd mm/yy)


14x. Name


14y. Date (dd mm/yy)


14z. Name


15. Date (dd mm/yy)


16. Name


17. Date (dd mm/yy)


18. Name


19. Date (dd mm/yy)


20. Name


21. Date (dd mm/yy)


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23. Date (dd mm/yy)


24. Name


25. Date (dd mm/yy)


26. Name


27. Date (dd mm/yy)


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29. Date (dd mm/yy)


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31. Date (dd mm/yy)


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33. Date (dd mm/yy)


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35. Date (dd mm/yy)


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77. Date (dd mm/yy)


78. Name


79. Date (dd mm/yy)


80. Name


81. Date (dd mm/yy)


82. Name


83. Date (dd mm/yy)


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87. Date (dd mm/yy)


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93. Date (dd mm/yy)


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95. Date (dd mm/yy)


96. Name


97. Date (dd mm/yy)


98. Name


99. Date (dd mm/yy)


100. Name


101. Date (dd mm/yy)


102. Name


103. Date (dd mm/yy)


104. Name


105. Date (dd mm/yy)


106. Name


107. Date (dd mm/yy)


108. Name


109. Date (dd mm/yy)


110. Name


111. Date (dd mm/yy)


112. Name


113. Date (dd mm/yy)


114. Name


115. Date (dd mm/yy)


116. Name


117. Date (dd mm/yy)


118. Name


119. Date (dd mm/yy)


120. Name


121. Date (dd mm/yy)


122. Name


123. Date (dd mm/yy)


124. Name


125. Date (dd mm/yy)


126. Name


127. Date (dd mm/yy)


128. Name


129. Date (dd mm/yy)


130. Name


131. Date (dd mm/yy)


132. Name


133. Date (dd mm/yy)


134. Name


135. Date (dd mm/yy)


136. Name


137. Date (dd mm/yy)


138. Name


139. Date (dd mm/yy)


140. Name


141. Date (dd mm/yy)


142. Name


143. Date (dd mm/yy)


144. Name


145. Date (dd mm/yy)


146. Name


147. Date (dd mm/yy)


148. Name


149. Date (dd mm/yy)


150. Name


151. Date (dd mm/yy)


1. Approving Competent Authority/Country **2.**

CAA/UNITED KINGDOM

AUTHORISED RELEASE CERTIFICATE
CAA FORM 1

3. Form Tracking Number
 CN64880275-0010-001



4. Organisation Name and Address

Rolls-Royce plc
 PO Box 31
 Derby
 DE24 8BJ

5. Work Order/Contract/Invoice
 ECS11727369
 Case 15016105

6. Item	7. Description	8. Part Number	9. Quantity	10. Serial Number	11. Status/Work
1	LINER, COMBUSTION ASSY OF	JR58713	1	203717TLB9614	NEW

12. REMARKS: Where N/A is quoted in block 10 this indicates that these part(s) are not considered as requiring serial number control by Rolls-Royce. Part(s) may have reference numbers from the manufacturing process.

1 CPO 0594937501 CPT 10

This document has been issued according to an approved computer generated signature procedure.

13a. Certifies that the items identified above were manufactured in conformity to:

approved design data and are in a condition for safe operation
 non-approved design data specified in block 12

14a. Part-145A.50 Release to Service Other regulation specified in block 12

12 way accompanied in accordance with Part 145 and in respect to that work the items are considered ready for release to service.

13b. Authorised Signature
 (RR BIDH)

13c. Approval/Authorisation Number
 UK. 21G. 2003

13d. Name
 HARBINDER MANN

13e. Date (dd mm yyyy)
 19 MAY 2025

14b. Authorised Signature
 [Signature area]

14c. Release/Approval Ref No.
 [Release/Approval Ref No.]

This certificate does not automatically constitute authority to install the item(s).

CAA Form 1-21 Issue 1

USER/INSTALLER RESPONSIBILITIES

Where the user/installer performs work in accordance with regulations of an airworthiness authority different than the airworthiness authority specified in block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts items from the airworthiness authority specified in block 1.

Statements in block(s) 13a and 14a do not constitute installation certification. In all cases the aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.

1. Approving Competent Authority/Country
CAA/UNITED KINGDOM

2.

**AUTHORISED RELEASE CERTIFICATE
CAA FORM 1**

3. Form Tracking Number
CN64880276-0010-001



Rolls-Royce

Rolls-Royce plc
PO Box 31
Derby
DE24 8BJ

5. Work Order/Contract/Invoice
BCS11727369
Case 15016105

6. Item	7. Description	8. Part Number	9. Quantity	10. Serial Number	11. Status/Work
1	LINER, COMBUSTION ASSY OF	JR58713	1	2037177TB9666	NEW

12. REMARKS: Where N/A is quoted in block 10 this indicates that these part(s) are not considered as requiring serial number control by Rolls-Royce. Part(s) may have reference numbers from the manufacturing process.

1 CPO 0594937601 CPI 10


This document has been issued according to an approved computer generated signature procedure.

13a. Certifies that the items identified above were manufactured in conformity to:

- approved design data and are in a condition for safe operation
- non-approved design data specified in block 12

14a. Part-145A, PD Release to Service Other regulation specified in block 12

Parties that unless otherwise specified in block 12 the work identified in block 11 and described in block 12 was accomplished in accordance with Part 145 and in respect to that work the final item considered ready for release to service.

13b. Authorised Signature

 (RR 810H)

13c. Approval/Authorisation Number
UK. 21G. 2003

13d. Name
HARBINDER MANN

13e. Date (dd mm YY)
19 MAY 2025

14b. Authorised Signature

14d. Name

This certificate does not automatically constitute authority to install the item(s).
CAA Form 1-21 Issue 1

USER/INSTALLER RESPONSIBILITIES
Where the user/installer performs work in accordance with regulations of an airworthiness authority different than the airworthiness authority specified in block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts items from the airworthiness authority specified in block 1.

Statements in block(s) 13a and 14a do not constitute installation in accordance with an airworthiness authority. Statements in block(s) 13b and 14b do not constitute approval of the work. Statements in block(s) 13c and 14c do not constitute approval of the work. Statements in block(s) 13d and 14d do not constitute approval of the work. Statements in block(s) 13e and 14e do not constitute approval of the work. Statements in block(s) 13f and 14f do not constitute approval of the work. Statements in block(s) 13g and 14g do not constitute approval of the work. Statements in block(s) 13h and 14h do not constitute approval of the work. Statements in block(s) 13i and 14i do not constitute approval of the work. Statements in block(s) 13j and 14j do not constitute approval of the work. Statements in block(s) 13k and 14k do not constitute approval of the work. Statements in block(s) 13l and 14l do not constitute approval of the work. Statements in block(s) 13m and 14m do not constitute approval of the work. Statements in block(s) 13n and 14n do not constitute approval of the work. Statements in block(s) 13o and 14o do not constitute approval of the work. Statements in block(s) 13p and 14p do not constitute approval of the work. Statements in block(s) 13q and 14q do not constitute approval of the work. Statements in block(s) 13r and 14r do not constitute approval of the work. Statements in block(s) 13s and 14s do not constitute approval of the work. Statements in block(s) 13t and 14t do not constitute approval of the work. Statements in block(s) 13u and 14u do not constitute approval of the work. Statements in block(s) 13v and 14v do not constitute approval of the work. Statements in block(s) 13w and 14w do not constitute approval of the work. Statements in block(s) 13x and 14x do not constitute approval of the work. Statements in block(s) 13y and 14y do not constitute approval of the work. Statements in block(s) 13z and 14z do not constitute approval of the work.



MODULE FITTED

ENGINE TYPE	TAY611-8C	ENGINE NUMBER	85014
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DESCRIPTION	MODULE MK NO.	MODULE SERIAL NO.
MODULE 01 LP COMPRESSOR ROTOR	M01500AA	91857005
MODULE 02 IP COMPRESSOR	M02500AA	92857005
MODULE 03 HP COMPRESSOR	M03500AA	93857005
MODULE 04 COMBUSTION AND HP TURBINE	M04500AA	94857005
MODULE 05 LP TURBINE	M05500AA	95857005
MODULE 06 HIGH SPEED GEARBOX	M06500AC	96857005
MODULE 07 INTERMEDIATE COMPRESSOR CASE	M07500AA	97857005

SIGNED :  V. PISANO	DATE : July 14, 2025	APPROVAL STAMP
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ENGINE TYPE	TAY611-8C	ENGINE NUMBER	85014
MODULE MARK NO.	M04500AA	MODULE SERIAL NO.	94857005

SERIALISED PARTS LIFE RECORD (NON-MANDATORY)

DESCRIPTION	ATA SECTION / ITEM NO.	PART NO. FITTED	SERIAL NO. FITTED	HOURS	CYCLES
LINER ALFA	724111 01-020	JR34116A	TLB5601	UNKNOWN	
LINER ALFA	724111 01-020	JR34116A	TLB5570	UNKNOWN	UNKNOWN
LINER ALFA	724111 01-020	JR34116A	TLB5572	UNKNOWN	UNKNOWN
LINER ALFA	724111 01-020	JR34116A	TLB5574	UNKNOWN	UNKNOWN
LINER ALFA	724111 01-020	JR58712	203717TLB9294	NIL	NIL
LINER ALFA	724111 01-160	JR34117A	TLB5696	UNKNOWN	UNKNOWN
LINER ALFA	724111 01-160	JR58713	203717TLB9614	NIL	NIL
LINER ALFA	724111 01-160	JR58713	203717TLB9666	NIL	NIL
LINER ALFA	724111 01-295	JR34118A	17460	UNKNOWN	UNKNOWN
LINER ALFA	724111 01-440	JR34119A	TLB6248	UNKNOWN	UNKNOWN

THIS DATA QUOTED ON THIS LIST IS A TRUE RECORD OF SERIALED PARTS
FITTED TO THIS MODULE FOR WHICH LIFE RECORDING IS NON-MANDATORY

APPROVAL STAMP



SIGNED : 

V. PISANO



DATE: July 14, 2025



MODULE 01 - FAN BLADE CHART

ENGINE NO. 85014	MODULE MK NO. M01500AA	MODULE SERIAL NO. 91857005
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PART NUMBER	POS. NUM.	SERIAL NO.	RADIAL WEIGHT	TANGENT WEIGHT	AXIAL WEIGHT	TSN	CSN
JR58319	1	RGD25410	688763	5466	-7064	6672.10	2837.00
JR58319	2	RGD25406	656217	4355	-7173	6672.10	2837.00
JR58319	3	RGD25417	673652	4842	-7326	6672.10	2837.00
JR58319	4	RGD25409	669613	5194	-6452	6672.10	2837.00
JR58319	5	RGD25391	670027	4875	-7245	6672.10	2837.00
JR58319	6	RGD25385	663435	4522	-7480	6672.10	2837.00
JR58319	7	RGD25411	677094	4753	-7333	6672.10	2837.00
JR58319	8	RGD25399	665034	4496	-7558	6672.10	2837.00
JR58319	9	RGD25404	669132	4434	-7225	6672.10	2837.00
JR58319	10	RGD25402	666726	4430	-7245	6672.10	2837.00
JR58319	11	RGD25419	671028	4761	-7321	6672.10	2837.00


SIGNED:  V. PISANO	DATE: July 14, 2025	APPROVAL STAMP 
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MODULE 01 - FAN BLADE CHART

ENGINE NO. 85014	MODULE MK NO. M01500AA	MODULE SERIAL NO. 91857005
----------------------------	----------------------------------	--------------------------------------

PART NUMBER	POS. NUM.	SERIAL NO.	RADIAL WEIGHT	TANGENT WEIGHT	AXIAL WEIGHT	TSN	CSN
JR58319	12	RGD25394	678655	5351	-6541	6672.10	2837.00
JR58319	13	RGD25403	661911	4616	-7319	6672.10	2837.00
JR58319	14	RGD25415	670386	5329	-6647	6672.10	2837.00
JR58319	15	RGD25414	674342	4979	-7393	6672.10	2837.00
JR58319	16	RGD25380	665396	4619	-7505	6672.10	2837.00
JR58319	17	RGD25379	671416	4865	-7222	6672.10	2837.00
JR58319	18	RGD25393	670152	4524	-7372	6672.10	2837.00
JR58319	19	RGD25408	666346	5701	-6807	6672.10	2837.00
JR58319	20	RGD25400	670129	4799	-7331	6672.10	2837.00
JR58319	21	RGD25397	665741	4200	-7450	6672.10	2837.00
JR58319	22	RGD25392	664961	4565	-7399	6672.10	2837.00

SIGNED:  V. PISANO	DATE: July 14, 2025	APPROVAL STAMP 
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GROUP "A" PARTS ENGINE BUILD LOG A.R. (2)

OPERATOR: MEB Consulting Solutions

ENGINE TYPE: TAY611-8C

ENGINE S/N: 85014

TSN: 6672.1

CSN: 2837

SALES ORDER #: 1487139

COMPONENT	SECTION ATA	PART NUMBER	SERIAL NUMBER	TOTAL HRS	TOTAL CYCLES	FLT. LIFE (CYC)	CYCLES REMAIN	REMARKS
LP COMPRESSOR DISC	72-31-11, 01-100	JR34563A	FTTDK00765	6672.10	2837.00	12000	9163	*, OVERHAULED
DISC IPC STAGE 1	72-33-31, 01-025	JR28921	DTDK319	6672.10	2837.00	12000	9163	*, #
DISC IPC STAGE 2	72-33-31, 02-025	JR28922	DTDK238	6672.10	2837.00	12000	9163	#
DISC IPC STAGE 3	72-33-33, 03-025	JR29568	DTDK296	6672.10	2837.00	12000	9163	*, #
IP/LP COMP DRIVE SHAFT	72-33-40, 04-100	JR35036	PAVN7368	6672.10	2837.00	12000	9163	*, OVERHAULED
HP COMP REAR SHAFT & SLEEVE	72-37-31, 01-005	JR35207A	PABX24071	3275.00	1263.00	12000	10737	OVERHAULED EX TM2235
LP COMP DRIVE SHAFT	72-37-32, 02-085	JR35037	PABX23105	6672.10	2837.00	12000	9163	*, OVERHAULED
DISC HP COMP STAGE 1	72-37-33, 03-165	JR18049	RRSU03K234	0.00	0.00	12000	12000	NEW MATERIAL
DISC HP COMP STAGE 2	72-37-33, 03-250	JR18742	SETP14368	6672.10	2837.00	12000	9163	*, OVERHAULED
DISC HP COMP STAGE 3	72-37-33, 03-295	JR18743	EEBE745	6672.10	2837.00	12000	9163	*, OVERHAULED
DISC HP COMP STAGE 4	72-37-34, 04-340	JR18744	EEBE782	6672.10	2837.00	12000	9163	*, OVERHAULED
DISC HP COMP STAGE 5	72-37-34, 04-385	JR18746	EEBE771	6672.10	2837.00	12000	9163	*, OVERHAULED
DISC HP COMP STAGE 6	72-37-34, 04-410	JR18748	EEBE681	6672.10	2837.00	12000	9163	*, OVERHAULED
DISC HP COMP STAGE 7	72-37-34, 04-435	JR13814	EEBE730	6672.10	2837.00	12000	9163	*, OVERHAULED
DISC HP COMP STAGE 8	72-37-35, 05-460	JR13815	EEBH4884	6672.10	2837.00	12000	9163	*, OVERHAULED
DISC HP COMP STAGE 9	72-37-35, 05-485	JR13816	EEBH5049	6672.10	2837.00	12000	9163	*, OVERHAULED
DISC HP COMP STAGE 10	72-37-35, 05-510	JR18750	EEBH4972	6672.10	2837.00	12000	9163	*, OVERHAULED
DISC HP COMP STAGE 11	72-37-35, 05-535	JR18751	EEBH4916	6672.10	2837.00	12000	9163	*, OVERHAULED
DISC HP COMP STAGE 12	72-37-36, 06-100	JR18448A	EEBH4975	6672.10	2837.00	12000	9163	*, OVERHAULED
HP TURB SHAFT & SEAL ASSY	72-41-31, 01-010	JR35030A	PABX23197A	6672.10	2837.00	12000	9163	*, OVERHAULED
DISC HP TURB STAGE 1	72-41-32, 02-010	JR57975	RRSUNDT372	2553.50	1160.00	12000	10840	OVERHAULED
DISC HP TURB STAGE 2	72-41-33, 03-250	JR57978	RRSUNDT130	2553.50	1160.00	12000	10840	#
DISC HP TURB STAGE 2 SLEEVE	72-41-33, 03-261	NPH7674	200141D05966	2553.50	1160.00	12000	10840	#
LP TURB SHAFT & SLEEVE ASSY	72-52-21, 01-450	JR35039	PAVN7539	6672.10	2837.00	12000	9163	*, OVERHAULED
DISC LP TURB STAGE 1	72-52-22, 02-400	JR57972	EETM6444	6672.10	2837.00	12000	9163	*, OVERHAULED
DISC LP TURB STAGE 2	72-52-23, 03-440	JR57973	EETM6396	6672.10	2837.00	12000	9163	*, OVERHAULED
DISC LP TURB STAGE 3	72-52-24, 04-400	JR57974	EETM6437	6672.10	2837.00	12000	9163	*, OVERHAULED

* LIMITING PART(S)

NOTE: THE DECLARED FLIGHT LIFE INFORMATION QUOTED IS CORRECT AT DATE OF ISSUE, BUT WILL NOT BE UPDATED BY ROLLS-ROYCE (CANADA) LIMITED.

ITEMS IDENTIFIED THUS "##", WERE NOT STRIPPED DATA PROVIDED BY OPERATOR.

This sheet was updated using the time limits manual TL issue number T-TAY-6RR Rev. 23

V. PISANO



Rolls Royce (Canada) Limited

Date: July 14, 2025



GROUP "B" PARTS ENGINE BUILD LOG

OPERATOR: MEB Consulting Solutions

ENGINE TYPE: TAY611-8C

ENGINE S/N: 85014

TSN: 6672.1

CSN: 2837

SALES ORDER #: 1487139

COMPONENT	SECTION ATA	PART NUMBER	SERIAL NUMBER	TOTAL HRS	TOTAL CYCLES	FLT. LIFE (CYC)	CYCLES REMAIN	REMARKS
FAN BLADE POS. #1	72-31-12, 02-010	JR58319	RGD25410	6672.10	2837.00	12000	9163	*, OVERHAULED
FAN BLADE POS. #2	72-31-12, 02-010	JR58319	RGD25406	6672.10	2837.00	12000	9163	*, OVERHAULED
FAN BLADE POS. #3	72-31-12, 02-010	JR58319	RGD25417	6672.10	2837.00	12000	9163	*, OVERHAULED
FAN BLADE POS. #4	72-31-12, 02-010	JR58319	RGD25409	6672.10	2837.00	12000	9163	*, OVERHAULED
FAN BLADE POS. #5	72-31-12, 02-010	JR58319	RGD25391	6672.10	2837.00	12000	9163	*, OVERHAULED
FAN BLADE POS. #6	72-31-12, 02-010	JR58319	RGD25385	6672.10	2837.00	12000	9163	*, OVERHAULED
FAN BLADE POS. #7	72-31-12, 02-010	JR58319	RGD25411	6672.10	2837.00	12000	9163	*, OVERHAULED
FAN BLADE POS. #8	72-31-12, 02-010	JR58319	RGD25399	6672.10	2837.00	12000	9163	*, OVERHAULED
FAN BLADE POS. #9	72-31-12, 02-010	JR58319	RGD25404	6672.10	2837.00	12000	9163	*, OVERHAULED
FAN BLADE POS. #10	72-31-12, 02-010	JR58319	RGD25402	6672.10	2837.00	12000	9163	*, OVERHAULED
FAN BLADE POS. #11	72-31-12, 02-010	JR58319	RGD25419	6672.10	2837.00	12000	9163	*, OVERHAULED
FAN BLADE POS. #12	72-31-12, 02-010	JR58319	RGD25394	6672.10	2837.00	12000	9163	*, OVERHAULED
FAN BLADE POS. #13	72-31-12, 02-010	JR58319	RGD25403	6672.10	2837.00	12000	9163	*, OVERHAULED
FAN BLADE POS. #14	72-31-12, 02-010	JR58319	RGD25415	6672.10	2837.00	12000	9163	*, OVERHAULED
FAN BLADE POS. #15	72-31-12, 02-010	JR58319	RGD25414	6672.10	2837.00	12000	9163	*, OVERHAULED
FAN BLADE POS. #16	72-31-12, 02-010	JR58319	RGD25380	6672.10	2837.00	12000	9163	*, OVERHAULED
FAN BLADE POS. #17	72-31-12, 02-010	JR58319	RGD25379	6672.10	2837.00	12000	9163	*, OVERHAULED
FAN BLADE POS. #18	72-31-12, 02-010	JR58319	RGD25393	6672.10	2837.00	12000	9163	*, OVERHAULED
FAN BLADE POS. #19	72-31-12, 02-010	JR58319	RGD25408	6672.10	2837.00	12000	9163	*, OVERHAULED
FAN BLADE POS. #20	72-31-12, 02-010	JR58319	RGD25400	6672.10	2837.00	12000	9163	*, OVERHAULED
FAN BLADE POS. #21	72-31-12, 02-010	JR58319	RGD25397	6672.10	2837.00	12000	9163	*, OVERHAULED
FAN BLADE POS. #22	72-31-12, 02-010	JR58319	RGD25392	6672.10	2837.00	12000	9163	*, OVERHAULED

* LIMITING PART(S)

NOTE: THE DECLARED FLIGHT LIFE INFORMATION QUOTED IS CORRECT AT DATE OF ISSUE, BUT WILL NOT BE UPDATED BY ROLLS-ROYCE (CANADA) LIMITED.

ITEMS IDENTIFIED THUS "WERE NOT STRIPPED DATA PROVIDED BY OPERATOR.

This sheet was updated using the time limits manual TL issue number T-TAY-6RR Rev. 23


V. PISANO 
 Rolls Royce (Canada) Limited

Date: July 14, 2025



Rolls-Royce

Module 01 2 Plane - Fan Balance Correction Weights Configuration

85014

MODULE MK NO. M01500AA

MODULE SERIAL NO. 91857005

The information stated below covers the 2 Plane Balancing for Tay Fan Modules.

This data states the value of the weights and their location as installed on the spinner when the fan exits the two plane balancing machine operation at Rolls Royce. These weights become an integral part of the fan and should never be removed when a fan trim balancing exercise is performed with the engine on wing.

FINAL RESIDUAL UNBALANCE AND CORRECTION WEIGHTS CONFIGURATION

RESIDUAL UNBALANCE	PLANE "AC" :	358	GMM	@	235	Deg
	PLANE "AD" :	186	GMM	@	50	Deg
Hole # 4	P/N OF WEIGHT : UP60377			QTY: 1		
	STANDARD WASHER FITTED:			QTY: 1		
Hole # N/A	P/N OF WEIGHT : N/A			QTY: N/A		
	STANDARD WASHER FITTED:			QTY: N/A		

NOTE: Locate offset hole in front reactor ring bolting flange and indicate it as #1 counting anti-clockwise viewed from front. holes #2, #6 and #10 are the fairing bolting holes and cannot be used.

SIGNATURE:

V. PISANO

DATE: July 14, 2025

APPROVAL STAMP





Rolls-Royce

SERVICE RECORD

ENGINE TYPE: TAY611-8C

MODUL SERIAL No: 91857005

DATE	MODULE TIME		WORKS CARRIED OUT	APPROVED FACILITY		SIGNATURE STAMP
	HOURS	CYCLES		APPROVAL CERTIFICATE NO.		
3 Mar	21.6	12	Completed SB 72-1658 All Blades within limits All Blades Re ID with New Part Number	Gulfstream Aerospace		
OCT 06 2006	548.54	271	MODULE INSPECTED I.A.W. E-TAY-68R TL6 PERINENT DETAILS ARE ON FILE ON THIS REPAIR STATION MAINTENANCE ORGANISATION UNDER ORDER NUMBER 9000221397	ROLLS-ROYCE DEUTSCHLAND ULLICH DE. 45.0081 BIRKSTADION		
APR. 02, 2015	4118.6	1677	THIS MODULE WAS REPAIRED I.A.W. SB70-1642 REV.2, APPENDIX 2 & 4 AND ROLLS-ROYCE ENGINE MANUAL REF: E-TAY-CRR REV. 26.	ROLLS ROYCE CANADA LTD. A.M.O.1-58		
JUN 16 2025	6672.1	2837	THIS MODULE WAS REWORKED TO A LEVEL 3 IAW TAY 611-8C-001 GENERIC EMP ISSUED AND ROLLS ROYCE ENGINE MANUAL E-TAY-68R REV.55	RRC A.M.O.1-58		



Rolls-Royce

SERVICE RECORD

ENGINE TYPE: TAY611-8C MODUL SERIAL No.: 92857005

DATE	MODULE TIME		WORKS CARRIED OUT	APPROVED FACILITY		SIGNATURE STAMP
	HOURS	CYCLES		APPROVAL CERTIFICATE No.		
	05.OKT.2006	518:54		271	RR DEUTSCHLAND Ltd & Co KG DE.145.0081 BGMZ740N	
APR. 02, 2015	4118.6	1677	THIS MODULE WAS REPAIRED I.A.W. 5830-1642 Rev 2, PARTS 244 AND ROLLS-ROYCE ENGINE MANUAL REF: E-TAY-6RR Rev.24	ROLLS ROYCE CANADA LTD. A.M.O.1-58	<i>avald</i>	
JUN 16 2025	6672.1	2737	THIS MODULE WAS REWORKED TO A LEVEL 2.1 I.A.W TAY 611-8C-001 GENERIC EMP ISSUES AND ROLLS ROYCE ENGINE MANUAL E-TAY-6RR Rev.55	R R C A M O 1-58	<i>[Signature]</i>	



Rolls-Royce

SERVICE RECORD

ENGINE TYPE: TAY611-8C

MODUL SERIAL No: 93857005

DATE	MODULE TIME		WORKS CARRIED OUT	APPROVED FACILITY		SIGNATURE STAMP
	HOURS	CYCLES		APPROVAL CERTIFICATE No.		
05.OKT.2006	518:54	271	MODULE INSPECTED I.A.W. E-TAY-6RR TL.06 PERTINENT DETAILS ARE ON FILE ON THIS REPAIR STATION MAINTENANCE ORGANISATION UNDER ORDER NUMBER 9000221397	RR DEUTSCHLAND Ltd & Co KG DE.145.0081 B6M/Z740N		
ARR. 02, 2015	4118.6	1677	THIS MODULE WAS REPAIRED I.A.W. SB TO. 1412 Rev 2, PARTS 284 AND ROLLS-ROYCE ENGINE MANUAL REF: E-TAY-CAR REV.26.	ROLLS ROYCE CANADA LTD. A.M.O.1-58		
JUN 16 2025	6672.1	2327	THIS MODULE WAS REWORKED TO A LEVEL 29 IAW TAY 611-8C-001 GENERIC EMP 1554E 8 AND ROLLS ROYCE ENGINE MANUAL Rev. 55	RRC A.M.O.1-58		



Rolls-Royce

SERVICE RECORD

ENGINE TYPE:	TAY611-8C	MODUL SERIAL No:	94857005
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DATE	MODULE TIME		WORKS CARRIED OUT	APPROVED FACILITY		SIGNATURE STAMP
	HOURS	CYCLES		APPROVAL CERTIFICATE No.		
05.Oct.2006	518:54	271	MODULE INSPECTED I.A.W. E-TAY-6RR TL.06 PERTINENT DETAILS ARE ON FILE ON THIS REPAIR STATION MAINTENANCE ORGANISATION UNDER ORDER NUMBER 9000221397	RR DEUTSCHLAND Ltd & Co KG DE.145.0081 B6MZ740N		
APR. 02, 2015	4118.6	1699	THIS MODULE WAS OVERHAULED I.A.W. SB70-1642 Rev.2, PARTS 2 & 4 AND ROLLS-ROYCE ENGINE MANUAL REF.: E-TAY -6RR Rev.26.	ROLLSROYCE CANADA LTD. A.M.O.1-58		
JUN 16 2025	6672.1	2937	THIS MODULE WAS REWORKED TO A LEVEL 3 I.A.W TAY 611-8C-001 GENERIC EMP ISSUES AND ROLLS ROYCE ENGINE MANUAL E-TAY-6RR Rev.55	R R C A M O 1-58		



Rolls-Royce

SERVICE RECORD

ENGINE TYPE:	TAY611-8C	MODUL SERIAL No:	95857005
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DATE	MODULE TIME		WORKS CARRIED OUT	APPROVED FACILITY		SIGNATURE STAMP
	HOURS	CYCLES		APPROVAL CERTIFICATE No.		
05.Oct.2006	518:54	271	MODULE INSPECTED I.A.W. E-TAY-6RR TL.06 PERTINENT DETAILS ARE ON FILE ON THIS REPAIR STATION MAINTENANCE ORGANISATION UNDER ORDER NUMBER 9000221397	RR DEUTSCHLAND Ltd & Co KG DE.145.0081 B6MZZ40N		
APR. 02, 2015	4118.6	1677	THIS MODULE WAS REPAIRED I.A.W. SB70-1642 Rev. 2, PARTS 224 AND ROLLS ROYCE ENGINE MANUAL REF: E-TAY-6RR Rev. 26.	ROLLS ROYCE CANADA LTD. A.M.O.1-58		
JUN 16 2025	6672.1	2937	THIS MODULE WAS REWORKED TO A LEVEL 2.8 FAA IAW TAY 611-8C-001 GENERIC EMP ISSUE 8 AND ROLLS ROYCE MANUAL E-TAY-6RR Rev. 55	RRC A.M.O.1-58		



Rolls-Royce

SERVICE RECORD

ENGINE TYPE: TAY611-8C

MODUL SERIAL No: 96857005

DATE	MODULE TIME		WORKS CARRIED OUT	APPROVED FACILITY		SIGNATURE STAMP
	HOURS	CYCLES		APPROVAL CERTIFICATE No.		
05.Oct.2006	518:54	271	MODULE INSPECTED I.A.W. E-TAY-6RR TL.06 PERTINENT DETAILS ARE ON FILE ON THIS REPAIR STATION MAINTENANCE ORGANISATION UNDER ORDER NUMBER 9000221397	RR DEUTSCHLAND Ltd & Co KG DE.145.0081 B6MZ740N		
ARR. 02, 2015	4118.6	1699	THIS MODULE WAS REPAIRED I.A.W. 51370-1642 REV.2, PARTS 2&4 AND Rolls-Royce engine manual REF: E-TAY-6RR Rev.2&.	ROLLS ROYCE CANADA LTD A.M.O.1-58		
JUN 16 2005	6622.1	2837	THIS MODULE WAS REWORKED TO A LEVEL 2.5 I.A.W TAY 611-8C.001 GENERIC RMP ISSUE 8 AND Rolls-Royce engine manual E-TAY-6RR REV.55	RAC AMO 1-58		



Rolls-Royce

SERVICE RECORD

ENGINE TYPE:	TAY611-8C	MODUL SERIAL No.:	97857005
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DATE	MODULE TIME		WORKS CARRIED OUT	APPROVED FACILITY		SIGNATURE STAMP
	HOURS	CYCLES		APPROVAL CERTIFICATE No.		
	05.Oct.2006	518:54		271	RR DEUTSCHLAND Ltd & Co KG DE:145.0081 B6MZ740N	
ARR.02, 2015	4118.6	1677	THIS MODULE WAS REPAIRED I.A.W. SIB90.1642 REV.2, PARTS 2 & 4 AND ROLLS-ROYCE ENGINE MANUAL REF: E-TAY-6RR REV.26.	ROLLS ROYCE CANADA LTD. A.M.01-58	<i>[Signature]</i>	
JUN 16 2025	6672.1	2837	THIS MODULE WAS REWORKED TO A LEVEL 2.5 FAW TAY 611-8C-001 GENERAL EMP ISSUES AND ROLLS-ROYCE ENGINE MANUAL ATTN: 7-6RR REV.55	RRC AM01-58	<i>[Signature]</i>	